

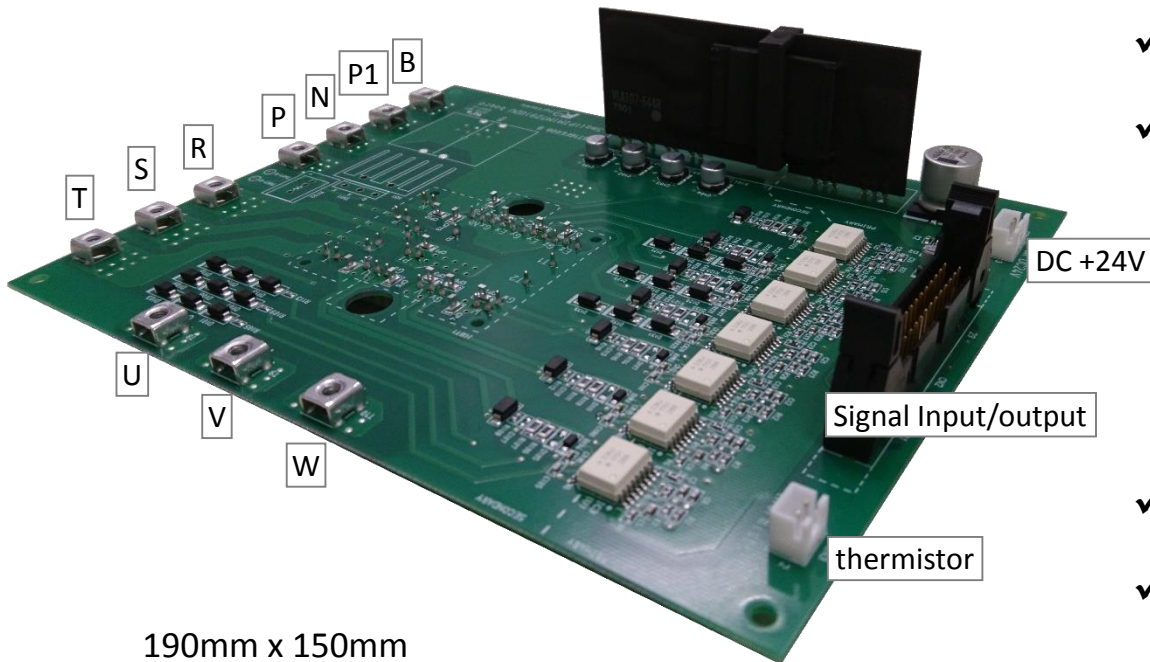
Small PIM module (M729/M733) Evaluation Board



Device Application Technology Dept.
Sales Div.
Electronic Devices Business Gr.

DOC. No.	MT6M14257	
	DATE	NAME
DRAWN	Jan. 5, 2018	N. Kurata
CHECKED	Jan. 5, 2018	N. Matsuda
APPROVED	Jan. 5, 2018	N. Fujisawa

Evaluation Board for M729/M733



190mm x 150mm

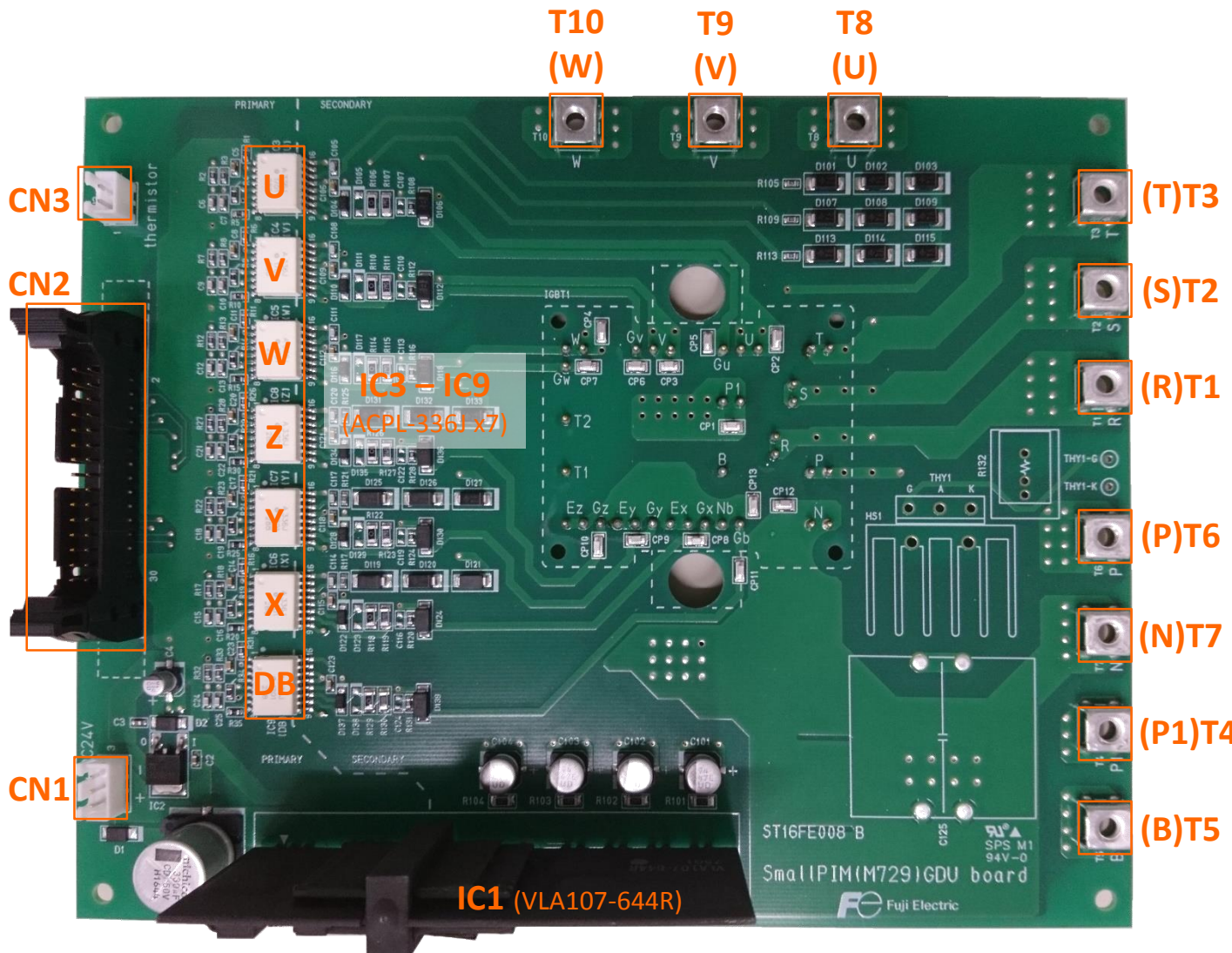
- ✓ On-board isolated DC/DC power supply
- ✓ Broadcom (Avago) ACPL-336J driver IC
Integrated fail-safe IGBT protection
 - Desaturation detection, “Soft” IGBT turn-off and fault feedback
 - Under Voltage Lock Out (UVLO) protection with feedback
- ✓ +5V CMOS level for PWM and fault signals
- ✓ $V_{GE} = +15V/-0V$ gate drive
- ✓ We can provide the circuit diagram, PCB pattern, BOM to support your driver design

Supported modules : Small PIM (M729/M733) solder pins modules

(V series) 7MBR50VKD060-50, 7MBR15VKD120-50, 7MBR25VKD120-50, 7MBR35VKD120-50

(X series) 7MBR50XKD065-50, 7MBR15XKD120-50, 7MBR25XKD120-50, 7MBR35XKD120-50

Layout of the Evaluation Board



- IC3 – IC9**: Gate driver IC
ACPL-336J
- IC1**: DC/DC power supply
- CN1**: Power supply connector
(DC +24V)
- CN2**: Gate PWM signal input/
Fault signal output
- CN3**: NTC output
- T1 – T3**: 3φ AC input terminal
- T8 – T10**: 3φ AC output terminal
- T4,T6**: DC+ terminal
- T5**: Brake terminal
- T7**: DC- terminal

(1) Attach gate resistance(R_G)

To change R_G , please change

『R106,R110,R114,R118,R122,R126,R129,』 and
『R107,R111,R115,R119,R123,R127,R130』 . The initial value is
『R106,R110,R114,R118,R122,R126,R129,』 : 0Ω
『R107,R111,R115,R119,R123,R127,R130』 : 39Ω

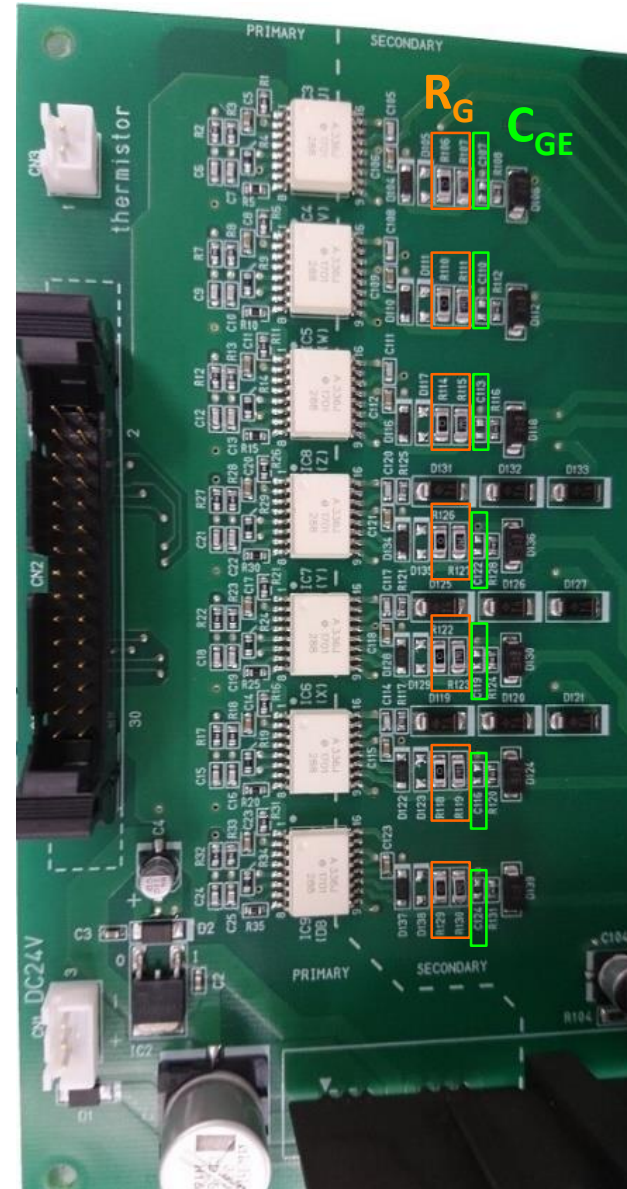
The standard R_G of the M729 and M733 modules are shown in the under table.

V series	X series	Standard R_G
7MBR50VKD060-50	7MBR50XKD065-50	8.2Ω
7MBR15VKD120-50	7MBR15XKD120-50	39Ω
7MBR25VKD120-50	7MBR25XKD120-50	20Ω
7MBR35VKD120-50	7MBR35XKD120-50	12Ω

(2) Attach capacitor between gate and emitter (C_{GE})

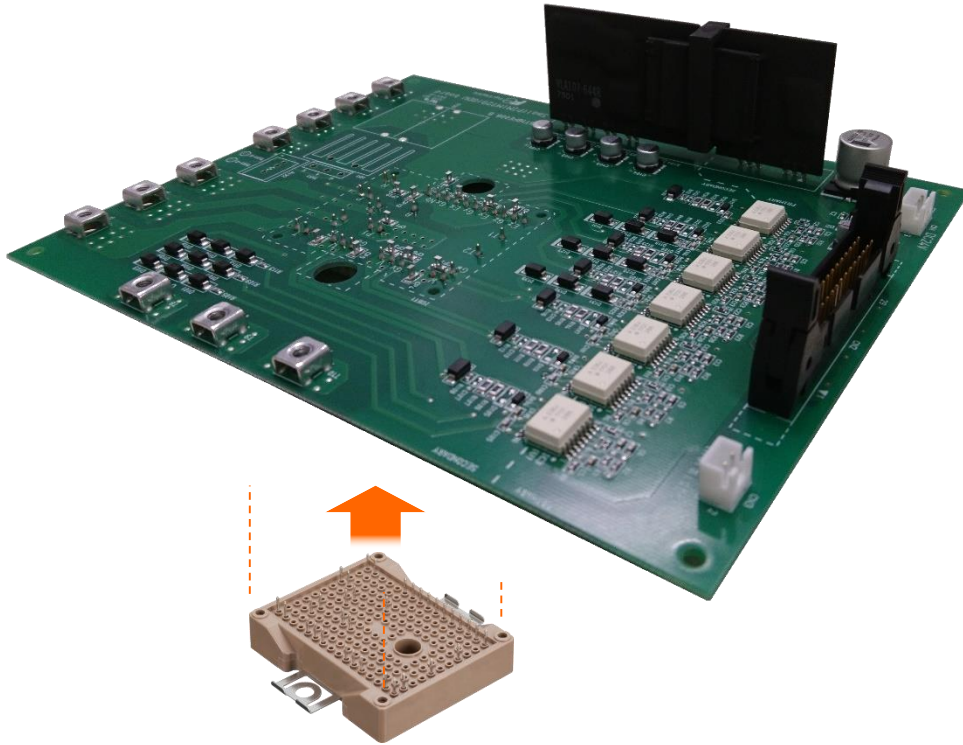
To add C_{GE} , please attach

『C107,C110,C113,C116,C119,C122,C124』 .



Assembling(2/2)

(3) Attach and solder IGBT module to PCB



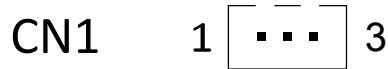
(4) Connect I/O signal and DC power supply

CN2: I/O signal →

CN1: 24V (DC) →



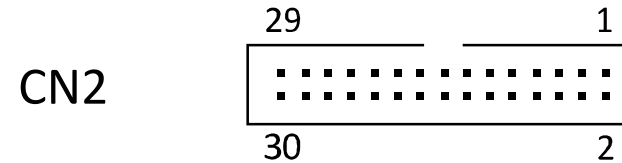
I/O Pin Assignments



PIN No.	Pin name	Function
1	VDC_IN	+24V
2	NC	NC
3	GND	GND



PIN No.	Pin name	Function
1	T1	T1
2	T2	T2



PIN No.	Pin name	Function
1	IN-DB	PWM signal for B phase
2	NC	
3	IN-X	PWM signal for X phase
4	IN-U	PWM signal for U phase
5	IN-Y	PWM signal for Y phase
6	IN-V	PWM signal for V phase
7	IN-Z	PWM signal for Z phase
8	IN-W	PWM signal for W phase
9 - 12	GND	
13	FAULT-DB	DESAT fault output for B phase
14	UVLO-DB	Undervoltage lockout output for B phase
15	FAULT-U	DESAT fault output for U phase
16	UVLO-U	Undervoltage lockout output for U phase
17	FAULT-V	DESAT fault output for V phase
18	UVLO-V	Undervoltage lockout output for V phase
19	FAULT-W	DESAT fault output for W phase
20	UVLO-W	Undervoltage lockout output for W phase
21	FAULT-X	DESAT fault output for X phase
22	UVLO-X	Undervoltage lockout output for X phase
23	FAULT-Y	DESAT fault output for X phase
24	UVLO-Y	Undervoltage lockout output for Y phase
25	FAULT-Z	DESAT fault output for X phase
26	UVLO-Z	Undervoltage lockout output for Z phase
27 - 30	GND	

Description	Parameter	Value	Unit	Remarks
DC input voltage for DC/DC converter	$V_{DC(in)}$	12~24	V	Recommended value: 24V
DC output voltage of DC/DC converter	V_{out1}	+15/-0	V	Gate-Emitter voltage
Primary side control voltage	V_{out2}	5	V	Non-isolation
PWM signal input voltage	V_{IN}	0/+5	V	
Peak output current	$I_{O(peak)}$	2.5	A	Follow the specification of ACPL-336J
Peak output current for gate drive per IGBT	$I_{O(peak)}$	2.5	A	Follow the specification of ACPL-336J
Operating temperature	T_{opr}	-10... +75	°C	
Storage temperature	T_{stg}	-20... +85	°C	
FAULT output current	I_{FAULT}	10	mA	Follow the specification of ACPL-336J
FAULT pin voltage	V_{FAULT}	5	V	Follow the specification of ACPL-336J
FAULT logic low output current	I_{FAULT_L}	9.0	mA	Follow the specification of ACPL-336J
UVLO output current	I_{UVLO}	10	mA	Follow the specification of ACPL-336J
UVLO pin voltage	V_{UVLO}	5	V	Follow the specification of ACPL-336J
UVLO threshold low to high	V_{UVLO+}	12.5	V	Follow the specification of ACPL-336J
UVLO threshold high to low	V_{UVLO-}	11.3	V	Follow the specification of ACPL-336J
DESAT detection threshold	V_{DESAT}	7	V	Follow the specification of ACPL-336J
Output Mute Time due to DESAT	$t_{DESAT(MUTE)}$	3.0	ms	Follow the specification of ACPL-336J
Time Input Kept Low Before Fault Reset to High	$t_{DESAT(RESET)}$	3.0	ms	Follow the specification of ACPL-336J

Please refer to datasheet of ACPL-336J and VLA107-644R for other characteristics.

Example of Switching Waveform

Test condition:

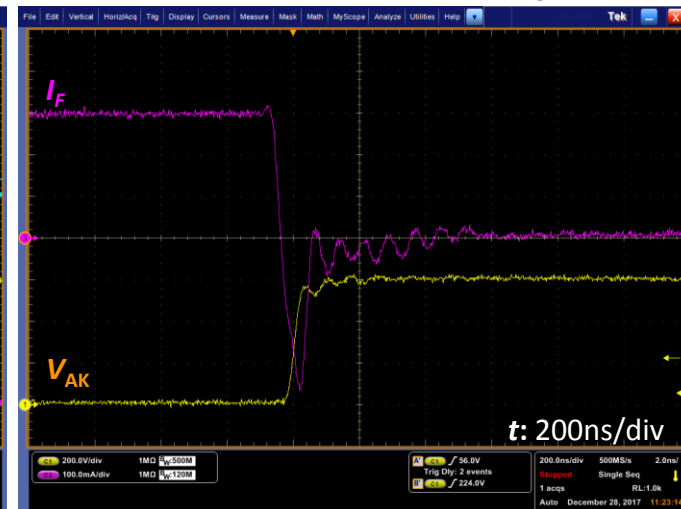
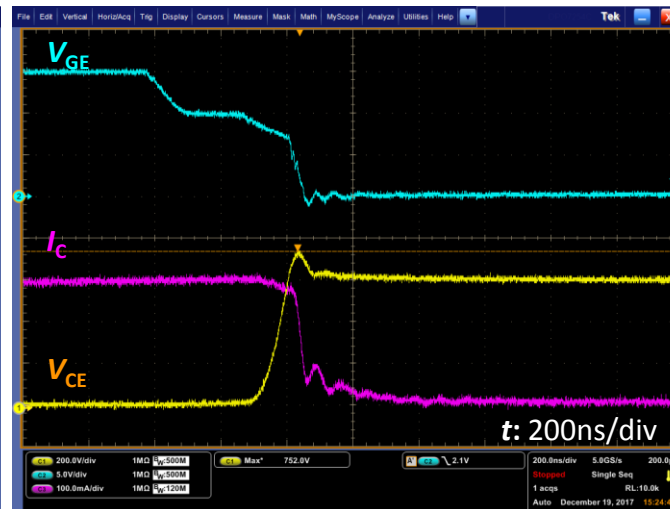
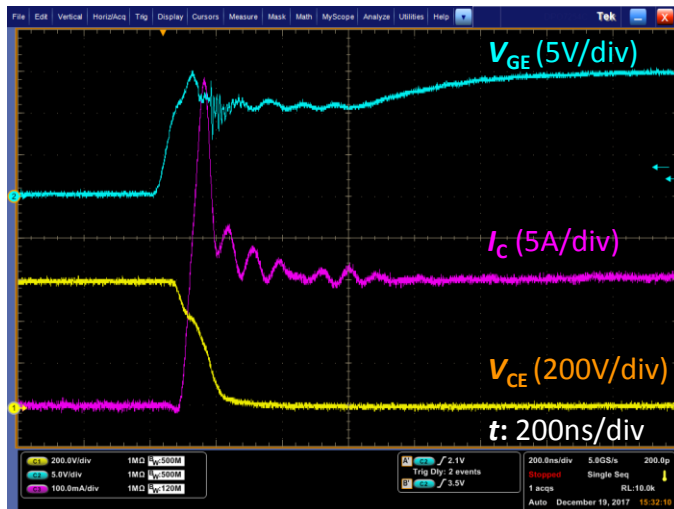
Module: 7MBR15VKD120-50

$V_{CC}=600V$, I_C , $I_F=15A$, $R_G=39\Omega$, $V_{GE}=+15V/-0V$, $T_{vj}=R.T.$

Turn on

Turn off

Reverse Recovery



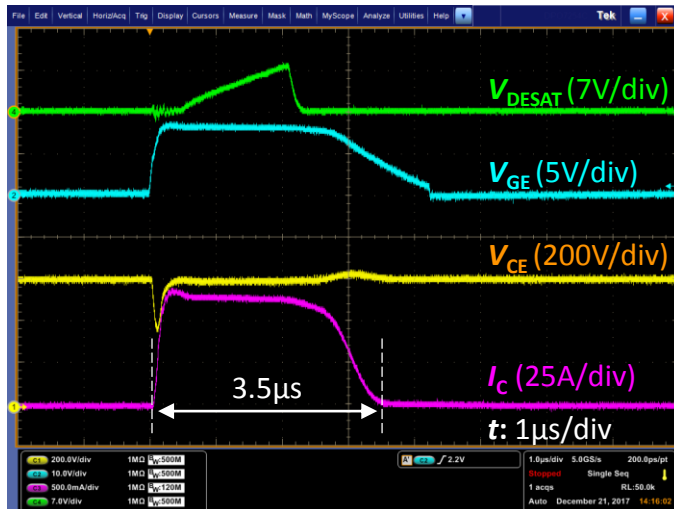
Short Circuit Protection (DESAT)

Test condition:

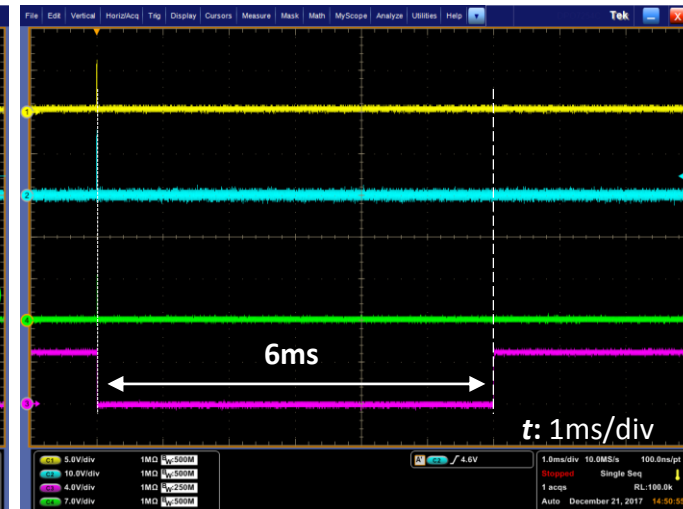
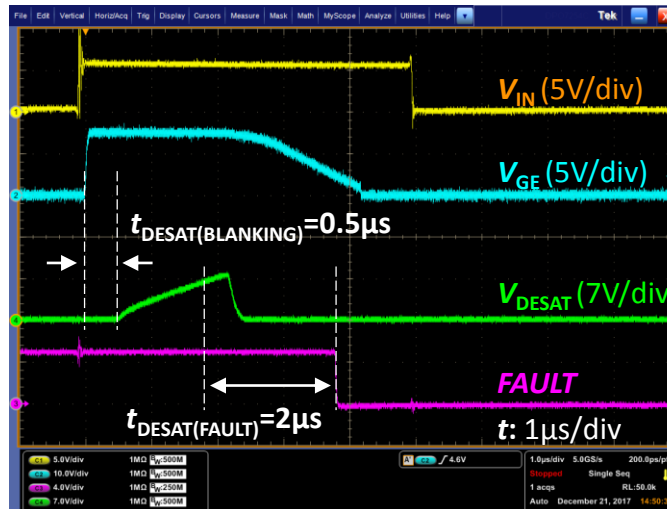
Module: 7MBR15VKD120-50

$V_{CC}=600V$, $R_G=39\Omega$, $V_{GE}=+15V/-0V$, $T_{vj}=R.T.$

Short circuit waveforms

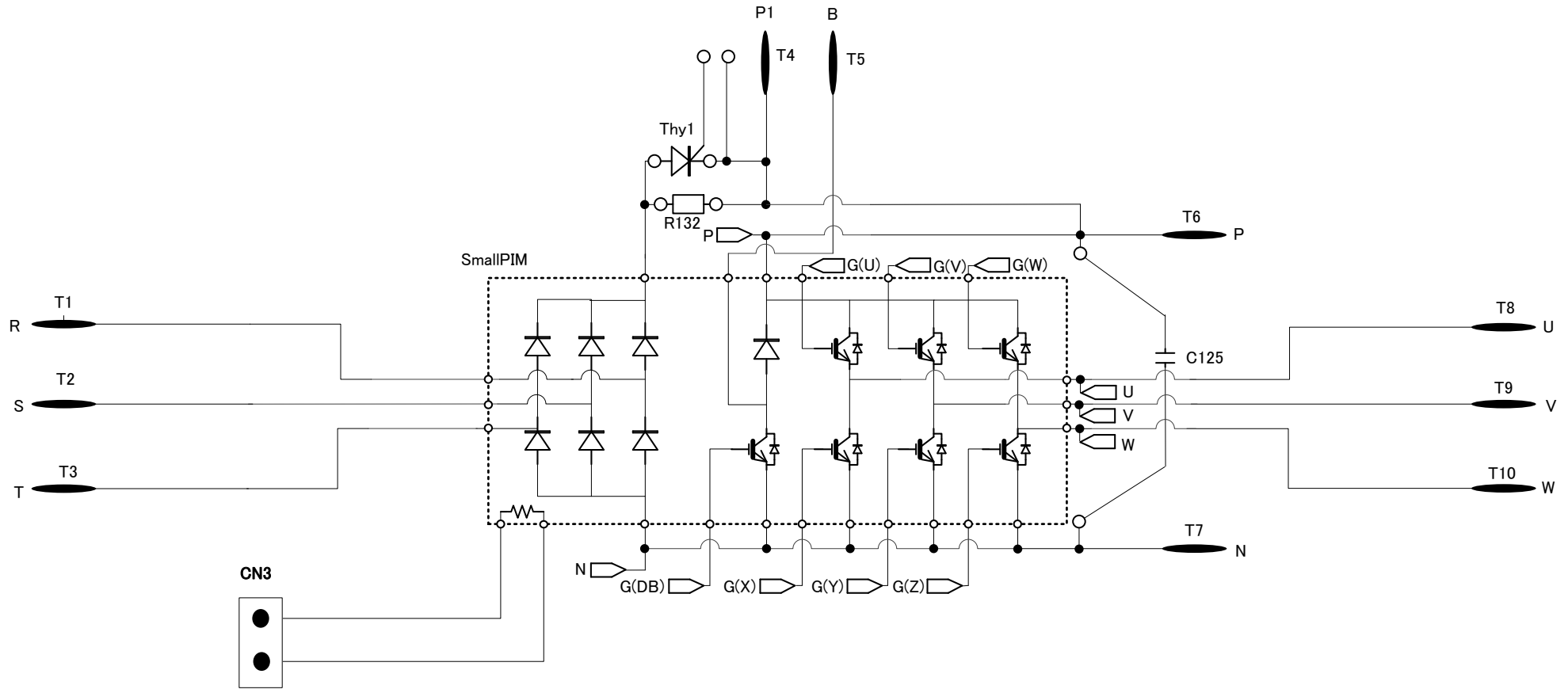


Operation of DESAT detection

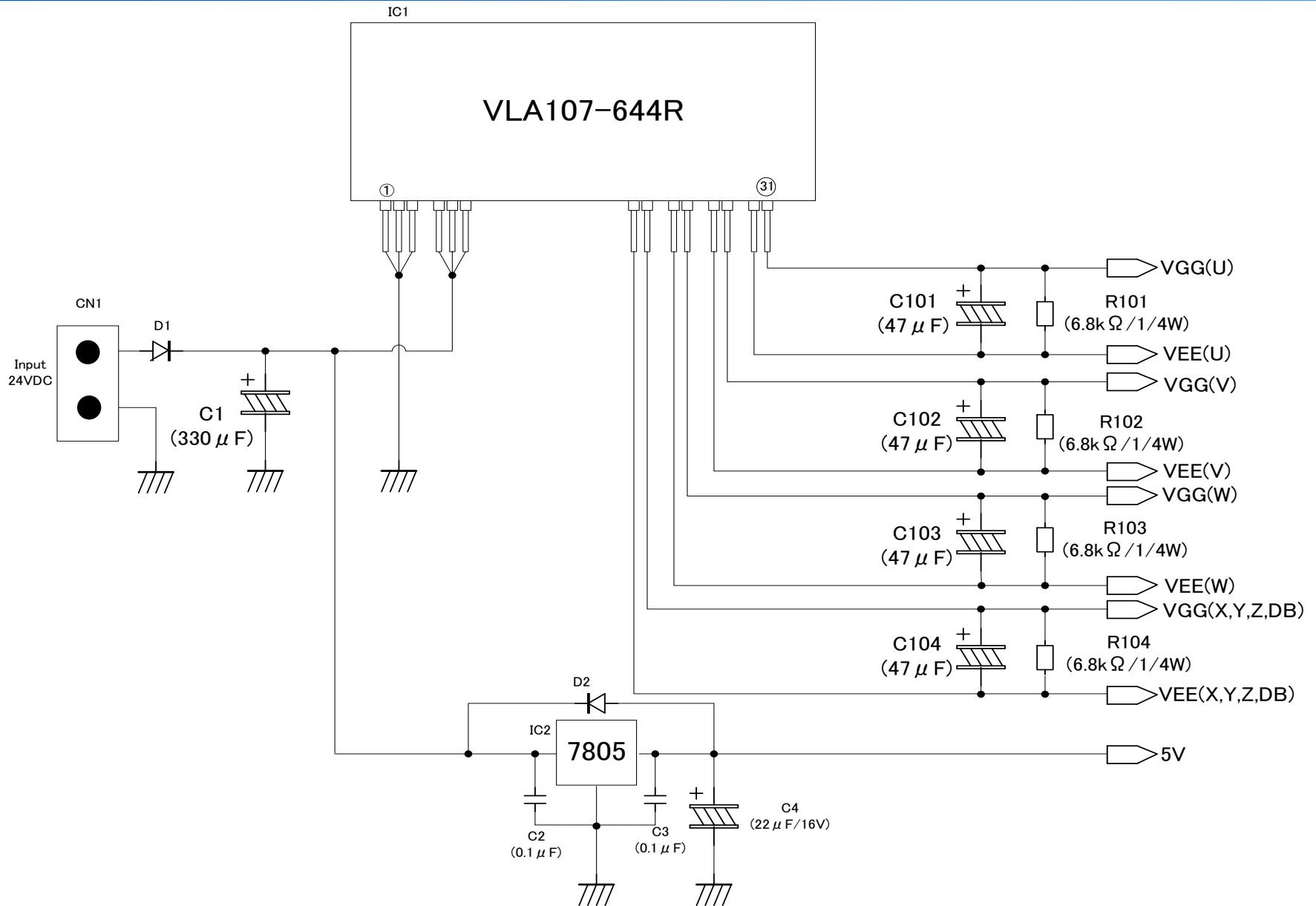


↑
Short circuit

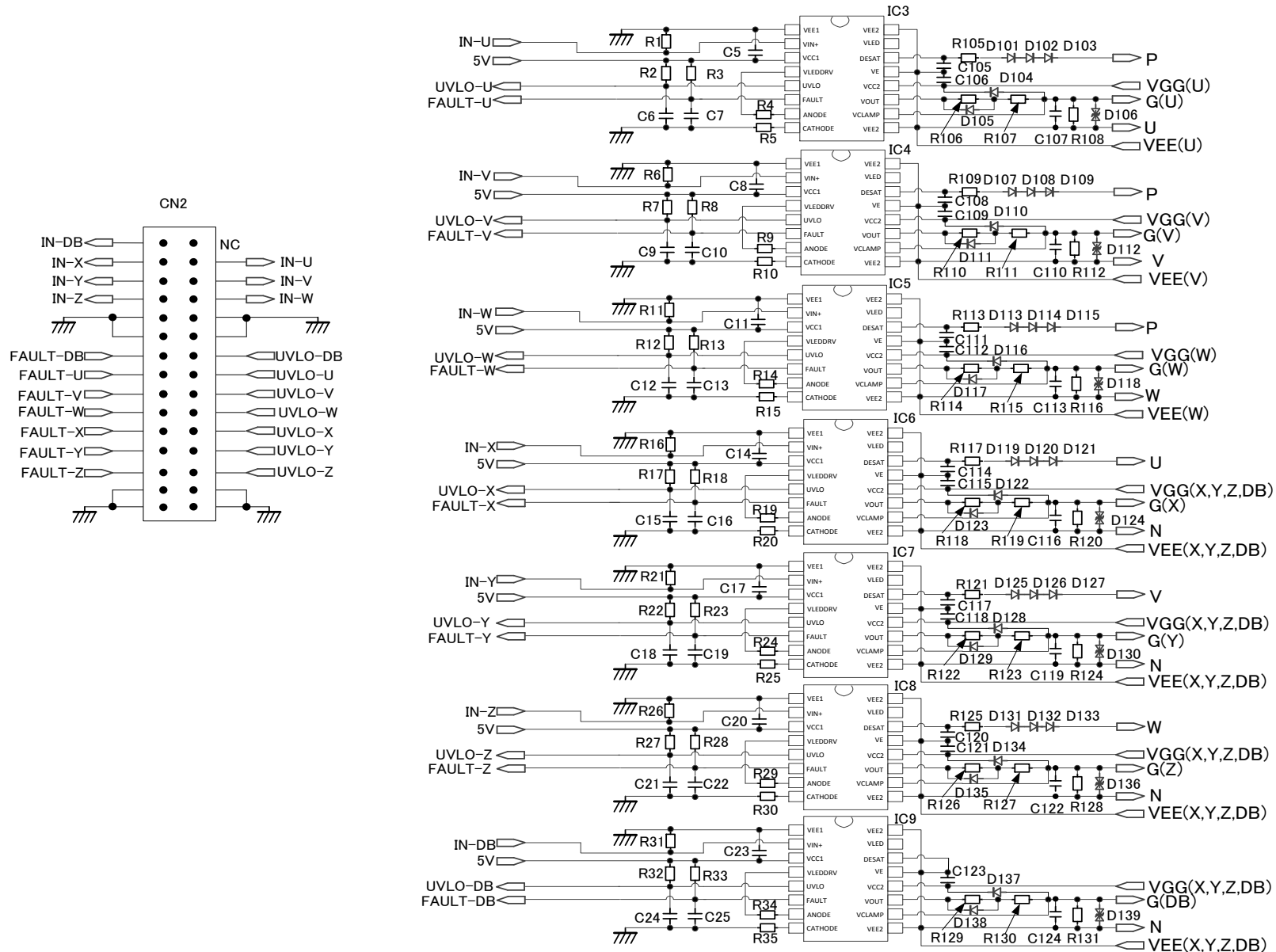
Circuit Diagram (Main Circuit)



Circuit Diagram (DC/DC Power Supply)



Circuit Diagram (Gate Drive)

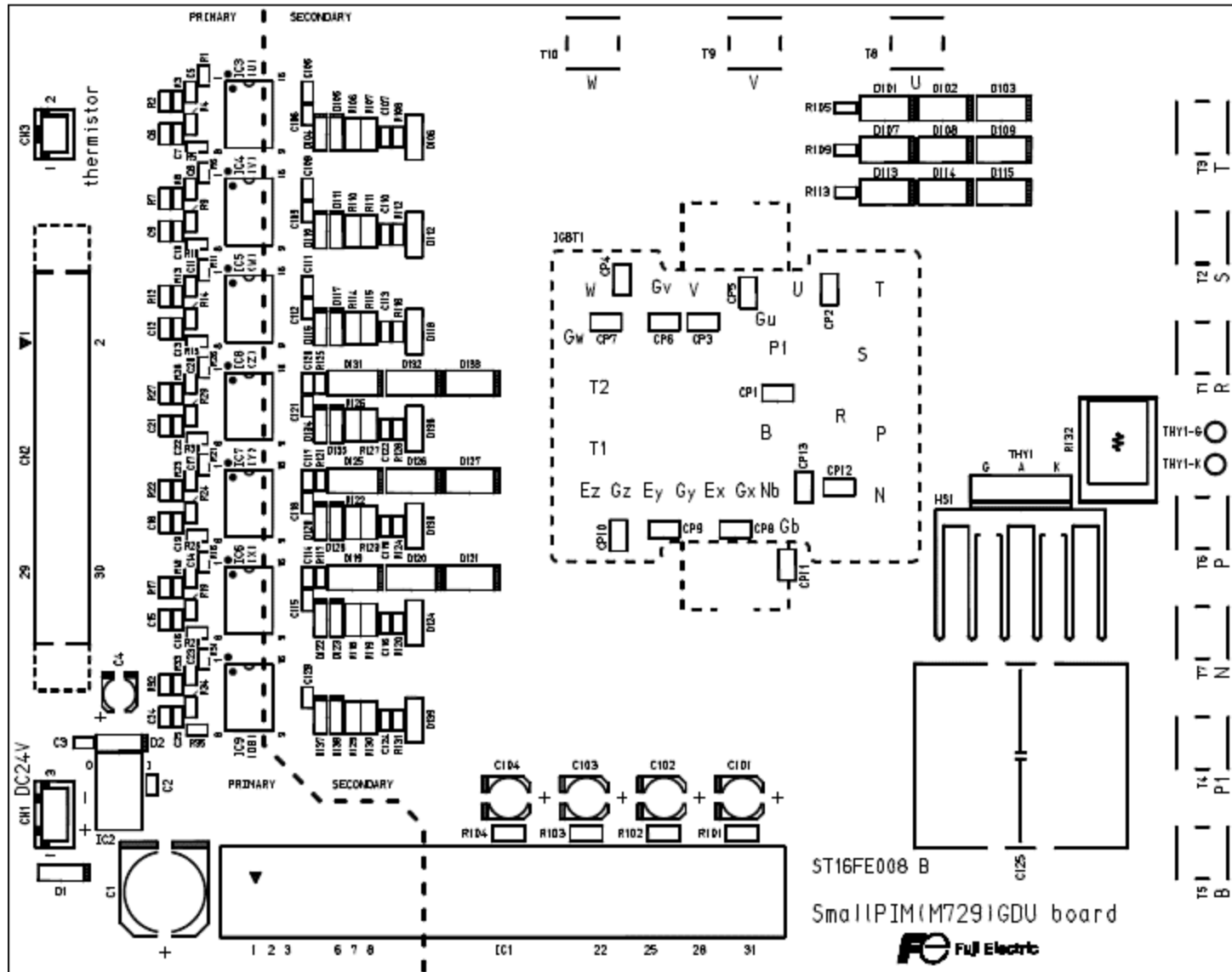


Bill of Material

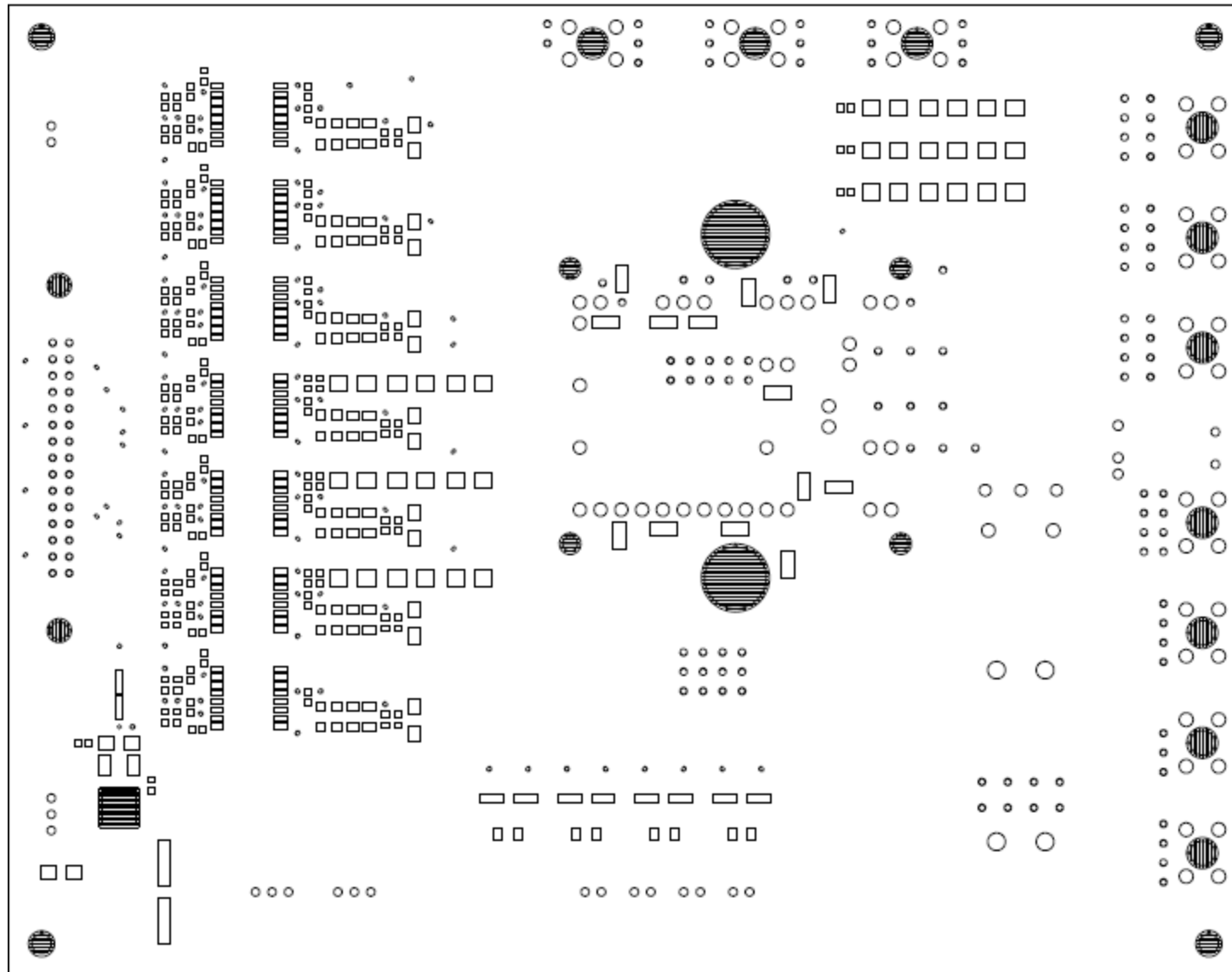
Component		Qty.	Value	Package	Manufacturer	Note
Resistor	R	1,2,3,6,7,8,11,12,13,16,17,18, 21,22,23,26,27,28,31,32,33, 108,112,116,120,124,128,131	28	10K Ω 、1/10W	1608	
		4,5,9,10,14,15,19,20,24,25, 29,30,34,35	14	150 Ω 、1/10W	1608	
		105,109,113, 117,121,125	6	1K Ω 、1/10W	1608	
		101,102,103, 104	4	6.8K Ω 、1/4W	3216	
		106,110,114, 118,122,126, 129	7	0 Ω 、1/4W	3216	Gate resistance: RG
		107,111,115, 119,123,127, 130	7	39 Ω 、1/4W	3216	Gate resistance: RG
		132	0			Input surge current blocking resistor
Capacitor	C	1	1	50V、330uF		
		4	1	16V、22uF		
		101,102,103, 104	4	25V、47uF		
		2,3	2	50V、0.1uF	1608	
		5,8,11,14,17,20,23, 106,109,112,115,118,121,123	14	50V、1uF	1608	
		6,7,9,10,12,13,15,16,18,19, 21,22,24,25	14	50V、330pF	1608	
		105,108,111, 114,117,120	6	50V、220pF	1608	
		107,110,113, 116,119,122, 124	0		1608	Cge
		125	0			

Bill of Material (Cont'd)

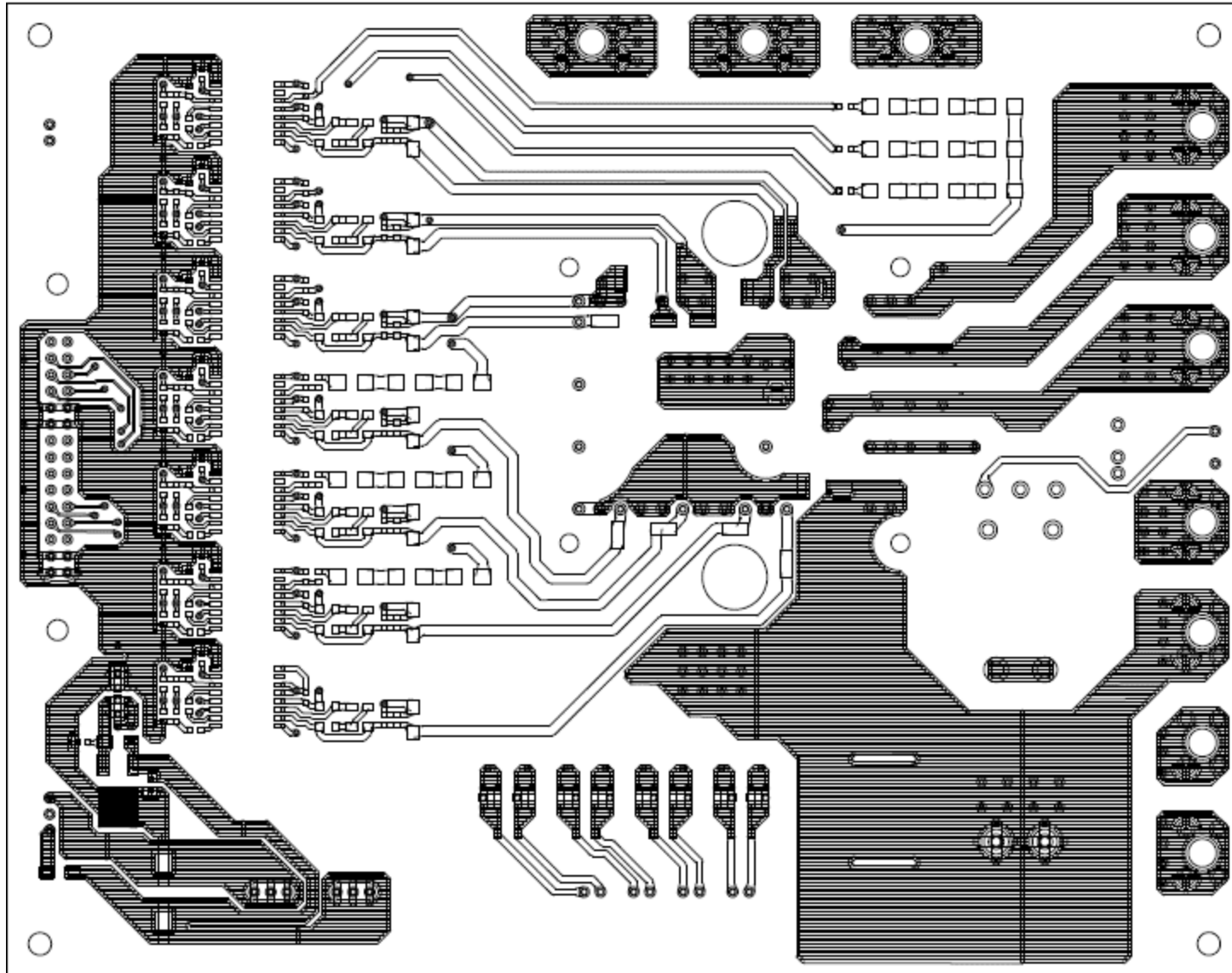
Component		Qty.	Value	Package	Manufacturer	Note	
Diode	D	1	40V、5A PMEG4050EP				
		2	40V、1A PMEG4010EP				
		101,102,103, 107,108,109, 113,114,115, 119,120,121, 125,126,127, 131,132,133	18	600V、1A US1J			
		104,110,116, 122,128,134, 137	7	40V、1A CRS04			
		105,111,117, 123,129,135, 138	0	40V、1A CRS04			
		106,112,118, 124,130,136, 139	7	222V - 24.5V SMAJ20CA			
Thyristor	Thy	1	0	VS-40TPS16-M3			
IC	IC	1	1	VLA107-644R		Isahaya Electronics	
		2	1	NJM7805DL1A			
		3,4,5,6,7,8,9	7	ACPL-336J		Broadcom (AVAGO Technologies)	
Heatsink	HS	1	0	BPUG26-30			
Connector	CN	1	1	B3B-XH-A(LF)(SN)	3p		
		2	1	XG4A-3031	30p		
		3	1	B2B-XH-A	2p		
Terminal	T	1,2,3,4,5,6,7,8,9,10	10	PCB-9 (M4)			
Check pin	CP	1,2,3,4,5,6,7,8,9,10,11,12,13	13	HK-2			



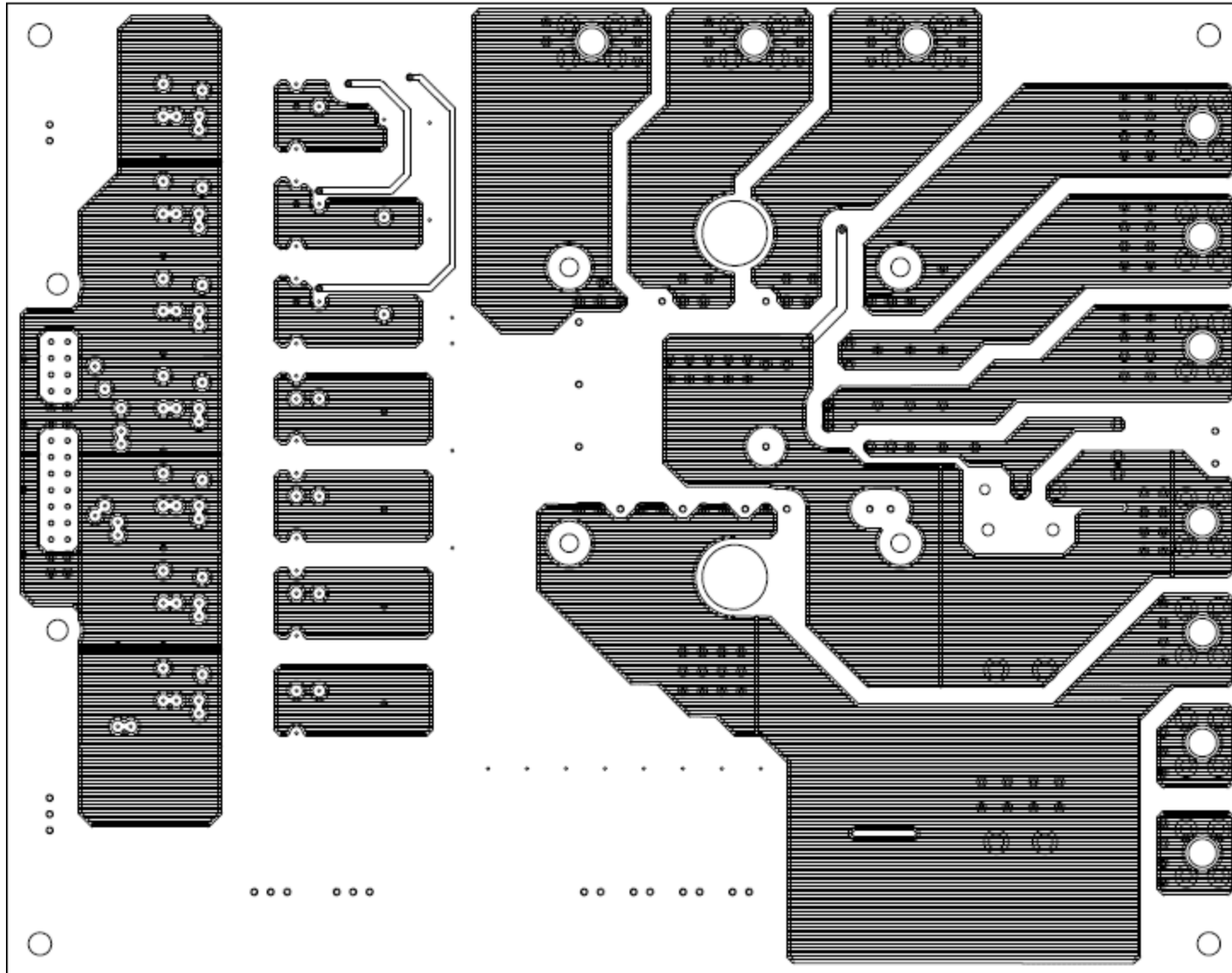
(Top Silkscreen Layer)



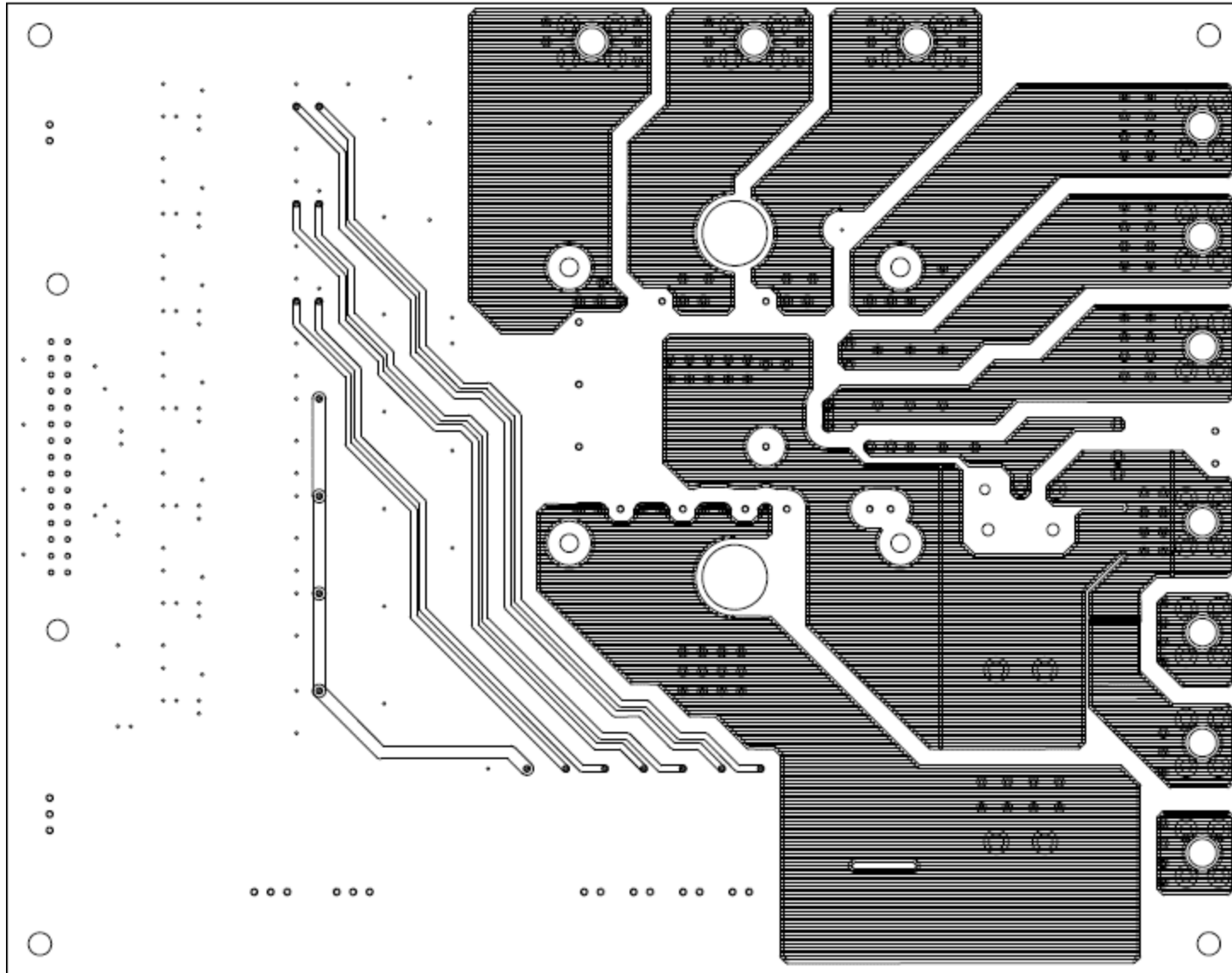
(Top Solder Resist Layer)



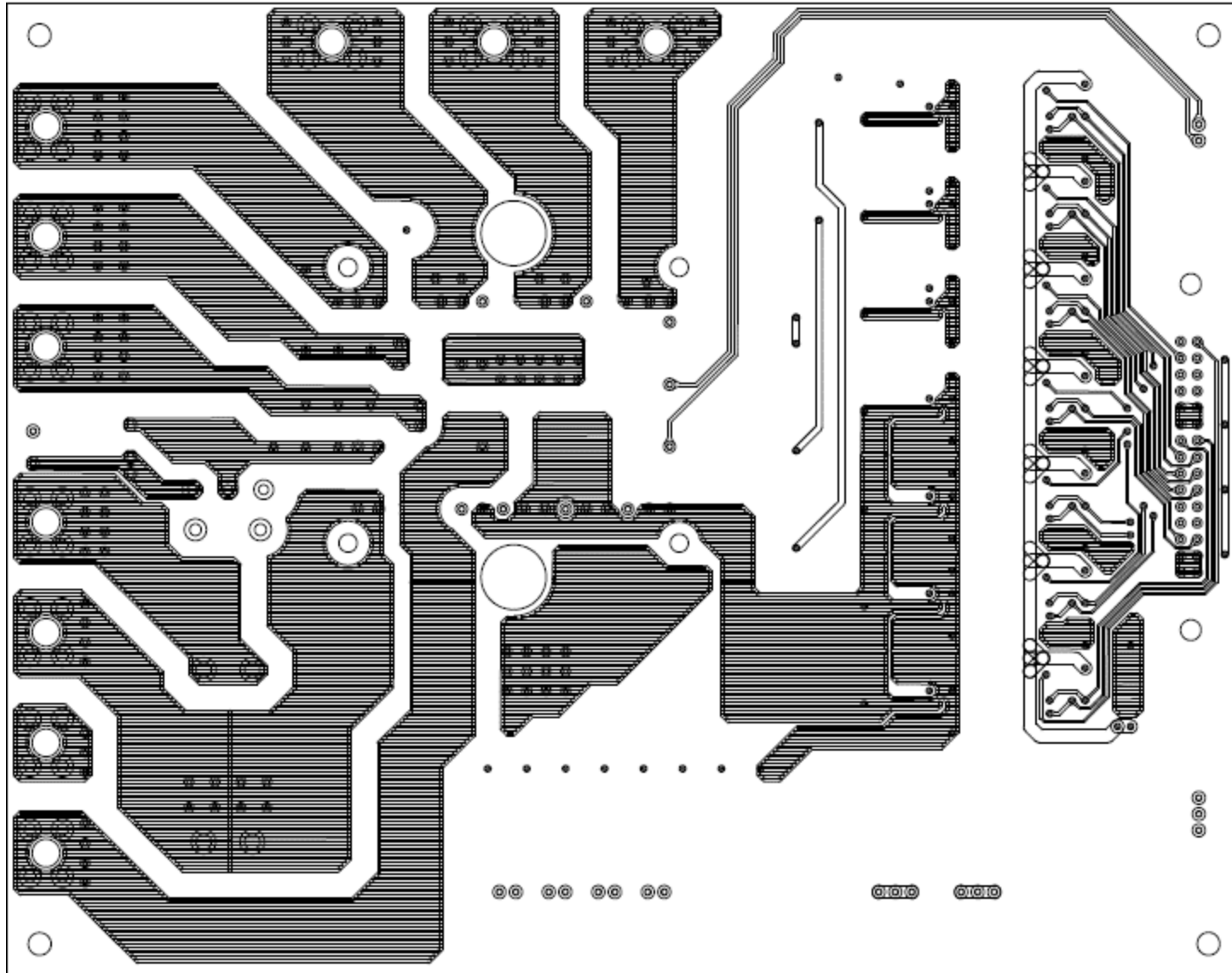
(Top Layer)



(Layer 2)

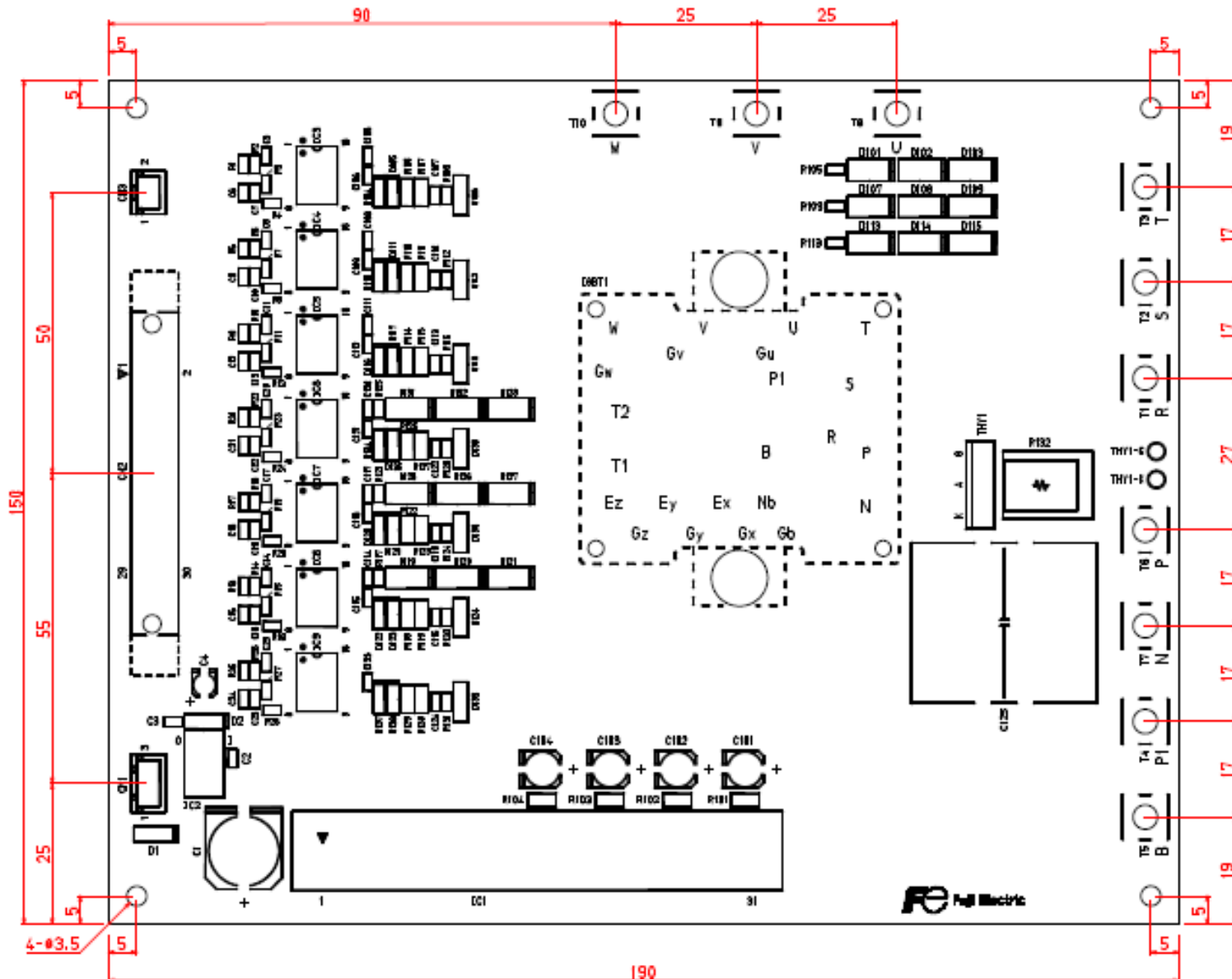


(Layer 3)



(Bottom Layer)

Dimensions of PCB Layers



Unit:mm

This evaluation board can be ordered via a representative at our company or one of our dealers.
CAD-data and gerber-data for this evaluation board are also available on request.

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