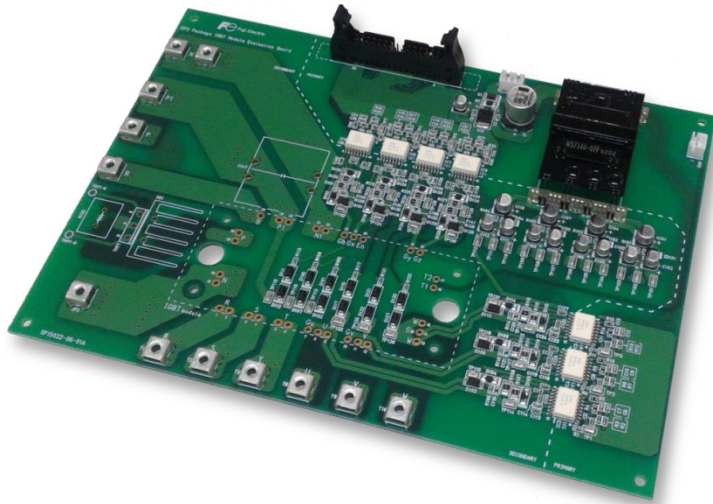
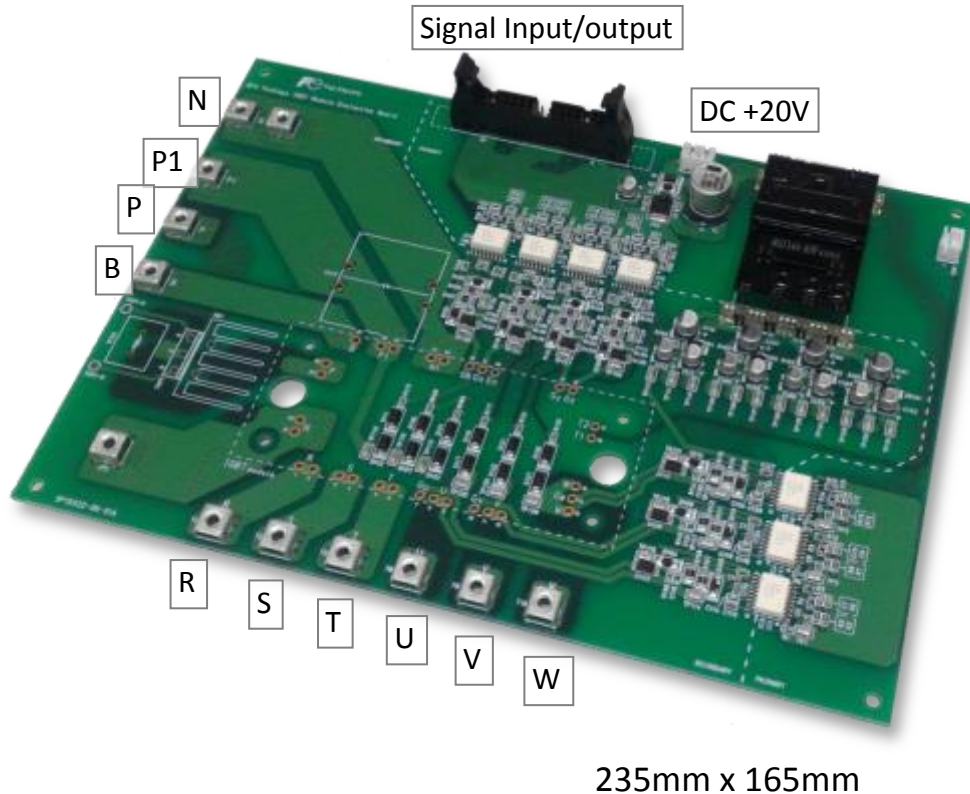


FUJI IGBT Module EP2 Package Evaluation Board



December, 2017

**Device Application Technology Dept.
Sales Div., Electronic Devices Business Gr.
Fuji Electric Co., Ltd.**



- ✓ On-board isolated DC/DC power supply
- ✓ Broadcom (Avago) ACPL-337J driver IC
Integrated fail-safe IGBT protection
 - Desaturation detection, “Soft” IGBT turn-off and fault feedback
 - Under Voltage Lock Out (UVLO) protection with feedback
- ✓ +5V CMOS level for PWM and fault signals
- ✓ $V_{GE} = +15V/-6V$ gate drive
- ✓ Support $V_{GE} = +15V/0V$ gate drive (Option)
- ✓ We can provide the circuit diagram, PCB pattern, BOM to support your driver design

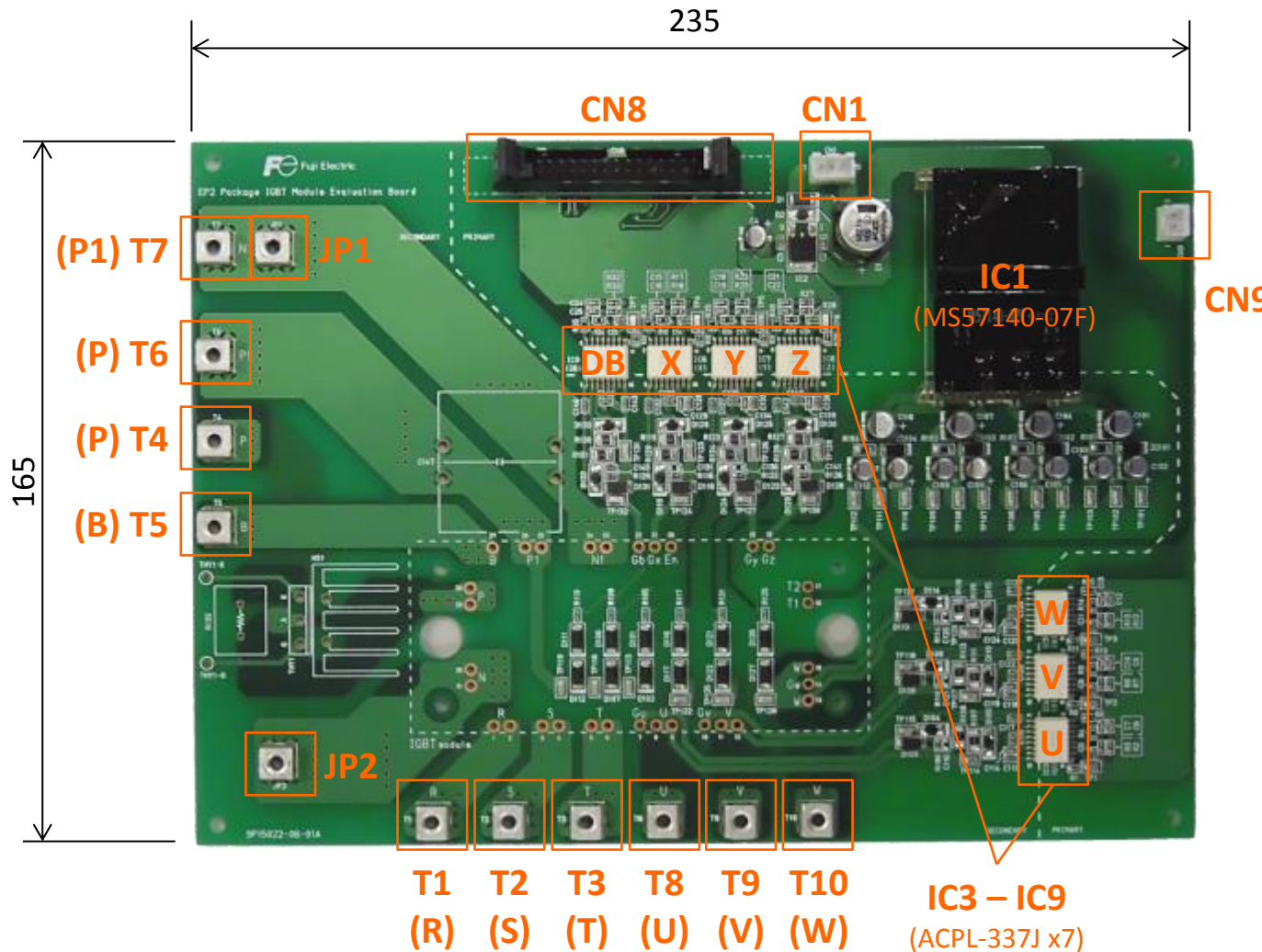
Supported modules : EP2 solder pins (M719), “M” type module

(V series) 7MBR25VM120-50, 7MBR35VM120-50, 7MBR50VM120-50

(X series) 7MBR50XMA065-50, 7MBR75XMA065-50,

7MBR35XMA120-50, 7MBR50XMA120-50, 7MBR75XME120-50

Layout of the Evaluation Board

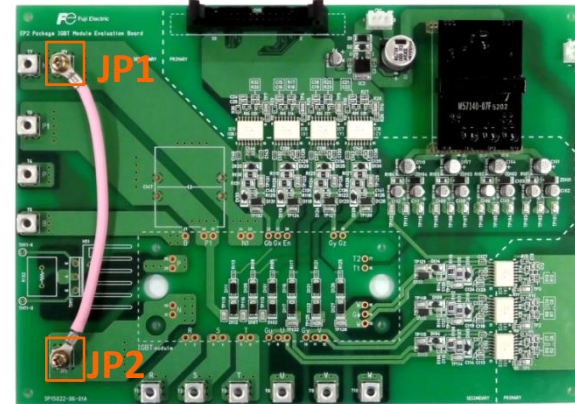


- IC1:** DC/DC power supply
- IC3 – IC9:** Gate driver IC
ACPL-337J
- CN1:** Power supply connector
(DC +20V)
- CN8:** Gate PWM signal input/
Fault signal output
- CN9:** NTC output
- T1 – T3:** 3φ AC input terminal
- T5:** Brake terminal
- T4, T6:** DC+ terminal
- T7:** DC- terminal
- T8 – T10:** 3φ AC output terminal
- JP1, JP2:** Jumper connection

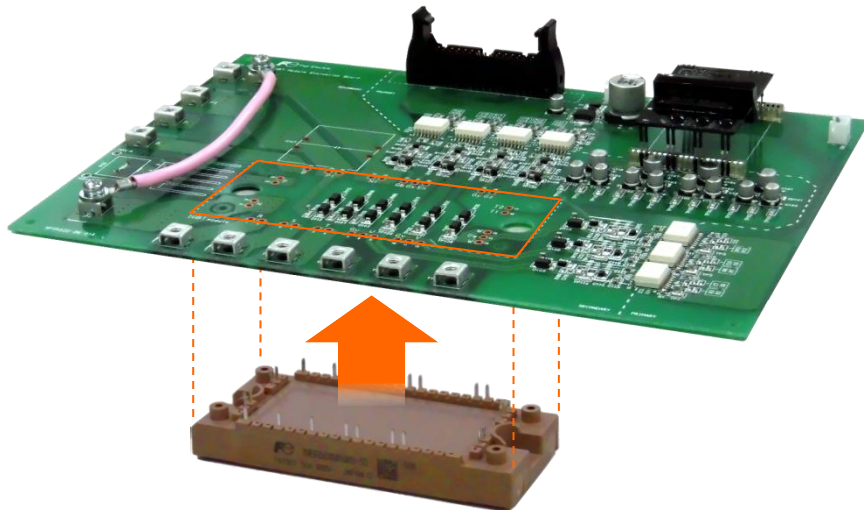
(1) Attach IC1 (MS57140-07F)



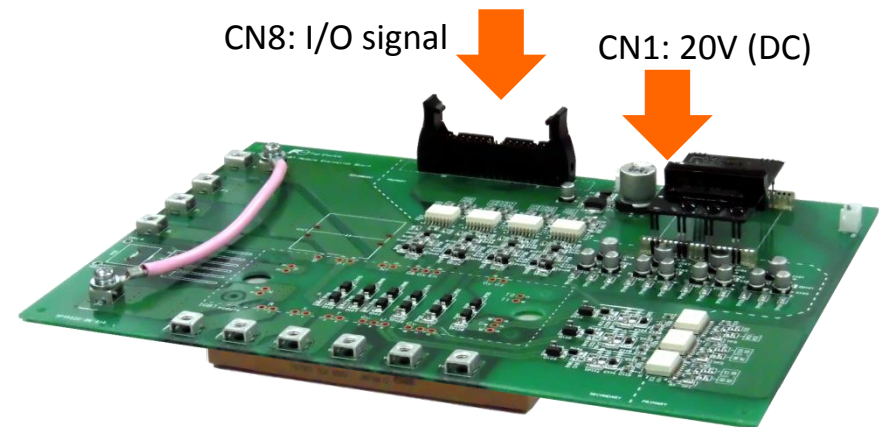
(2) Connect JP1 and JP2



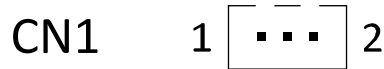
(3) Attach and solder IGBT module to PCB



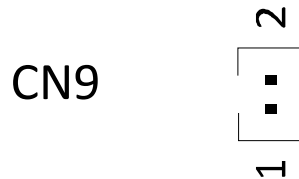
(4) Connect I/O signal and DC power supply



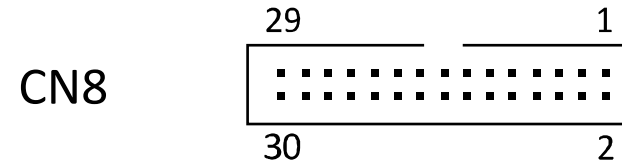
I/O Pin Assignments



PIN No.	Pin name	Function
1	VDC_IN	+20V
2	NC	NC
3	GND	GND



PIN No.	Pin name	Function
1	T1	T1
2	T2	T2



PIN No.	Pin name	Function
1	IN-DB	PWM signal for B phase
2	NC	
3	IN-X	PWM signal for X phase
4	IN-U	PWM signal for U phase
5	IN-Y	PWM signal for Y phase
6	IN-V	PWM signal for V phase
7	IN-Z	PWM signal for Z phase
8	IN-W	PWM signal for W phase
9 - 12	GND	
13	FAULT-DB	DESAT fault output for B phase
14	UVLO-DB	Undervoltage lockout output for B phase
15	FAULT-U	DESAT fault output for U phase
16	UVLO-U	Undervoltage lockout output for U phase
17	FAULT-V	DESAT fault output for V phase
18	UVLO-V	Undervoltage lockout output for V phase
19	FAULT-W	DESAT fault output for W phase
20	UVLO-W	Undervoltage lockout output for W phase
21	FAULT-X	DESAT fault output for X phase
22	UVLO-X	Undervoltage lockout output for X phase
23	FAULT-Y	DESAT fault output for X phase
24	UVLO-Y	Undervoltage lockout output for Y phase
25	FAULT-Z	DESAT fault output for X phase
26	UVLO-Z	Undervoltage lockout output for Z phase
27 - 30	GND	

Description	Parameter	Value	Unit	Remarks
DC input voltage for DC/DC converter	$V_{DC(in)}$	18 ~ 22	V	Recommended value: 20V
DC output voltage of DC/DC converter	V_{out1}	+15/-6	V	Gate-Emitter voltage
Primary side control voltage	V_{out2}	5	V	Non-isolation
PWM signal input voltage	V_{IN}	0 / +5	V	
Peak output current	$I_{O(peak)}$	4	A	Follow the specification of ACPL-337J
Peak output current for gate drive per IGBT	$I_{O(peak)}$	4	A	Follow the specification of ACPL-337J
Operating temperature	T_{opr}	-10... +75	°C	
Storage temperature	T_{stg}	-20... +85	°C	
FAULT output current	I_{FAULT}	10	mA	Follow the specification of ACPL-337J
FAULT pin voltage	V_{FAULT}	5	V	Follow the specification of ACPL-337J
FAULT logic low output current	I_{FAULT_L}	9.0	mA	Follow the specification of ACPL-337J
UVLO output current	I_{UVLO}	10	mA	Follow the specification of ACPL-337J
UVLO pin voltage	V_{UVLO}	5	V	Follow the specification of ACPL-337J
UVLO threshold low to high	V_{UVLO+}	12.5	V	Follow the specification of ACPL-337J
UVLO threshold high to low	V_{UVLO-}	11.3	V	Follow the specification of ACPL-337J
DESAT detection threshold	V_{DESAT}	7	V	Follow the specification of ACPL-337J
Output Mute Time due to DESAT	$t_{DESAT(MUTE)}$	3.0	ms	Follow the specification of ACPL-337J
Time Input Kept Low Before Fault Reset to High	$t_{DESAT(RESET)}$	3.0	ms	Follow the specification of ACPL-337J

Please refer to datasheet of ACPL-337J and M57140-07F for other characteristics.

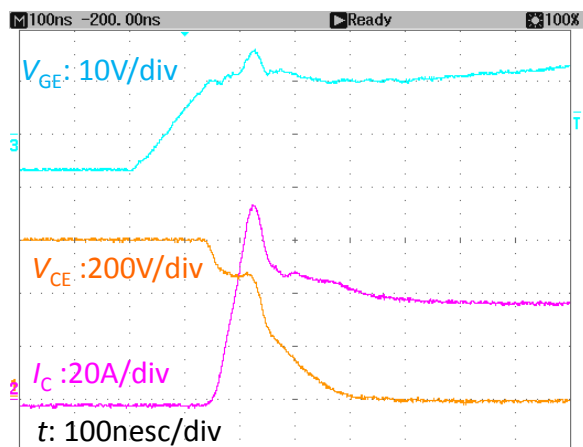
Example of Switching Waveform

Test condition:

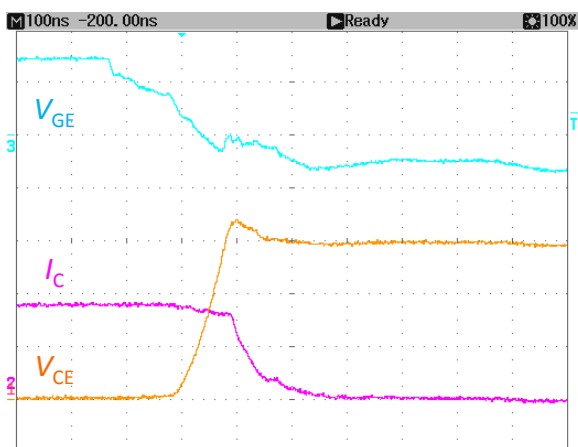
Module: 7MBR35XMA120-50

$V_{CC}=600V$, $I_C=35A$, $C_{snubber}=0.22\mu F$, $R_G=15\Omega$, $V_{GE}=+15V/-6V$, $T_{vj}=R.T.$

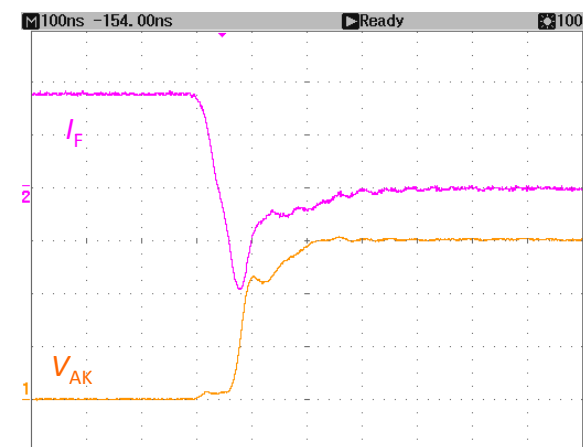
Turn on



Turn off



Reverse Recovery



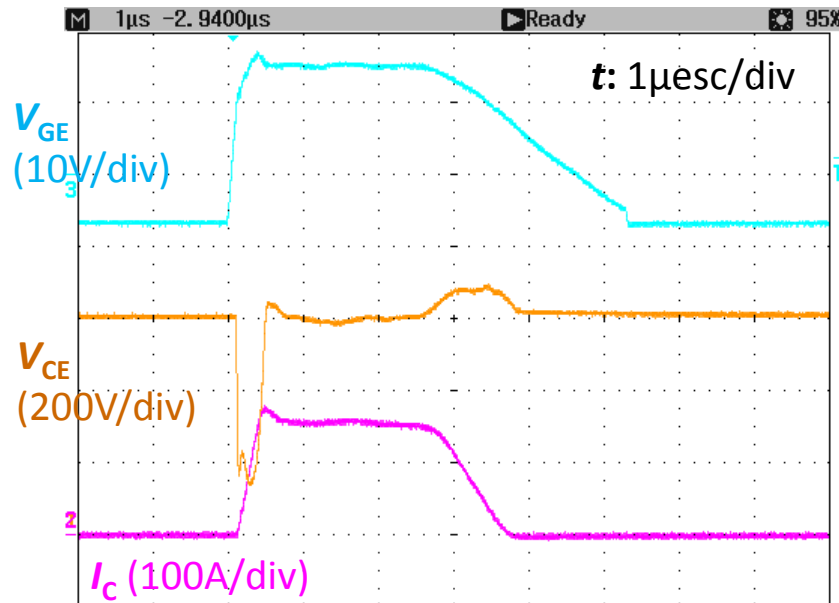
Short Circuit Protection (DESAT)

Test condition:

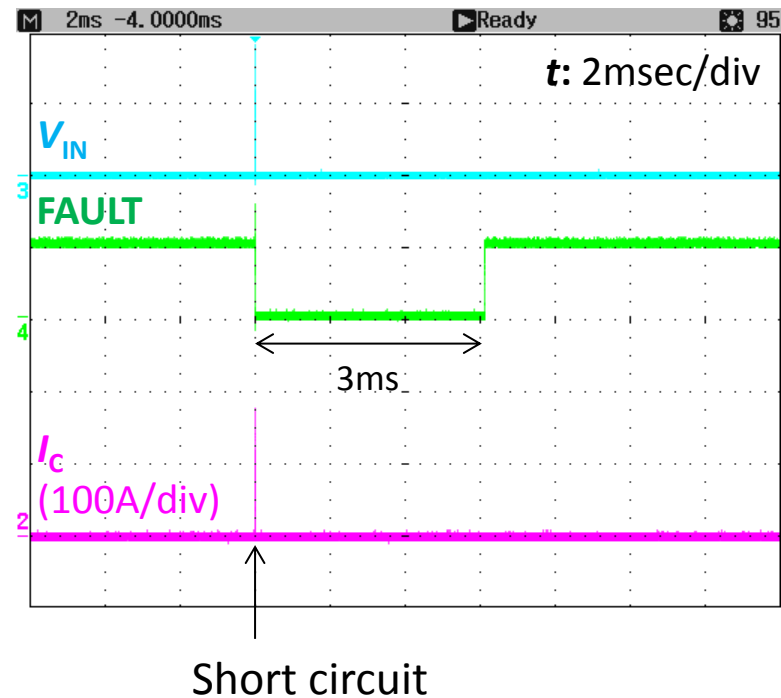
Module: 7MBR35XMA120-50

$V_{CC}=600V$, $R_G=15\Omega$, $V_{GE}=+15V/-6V$, $T_{vj}=R.T.$

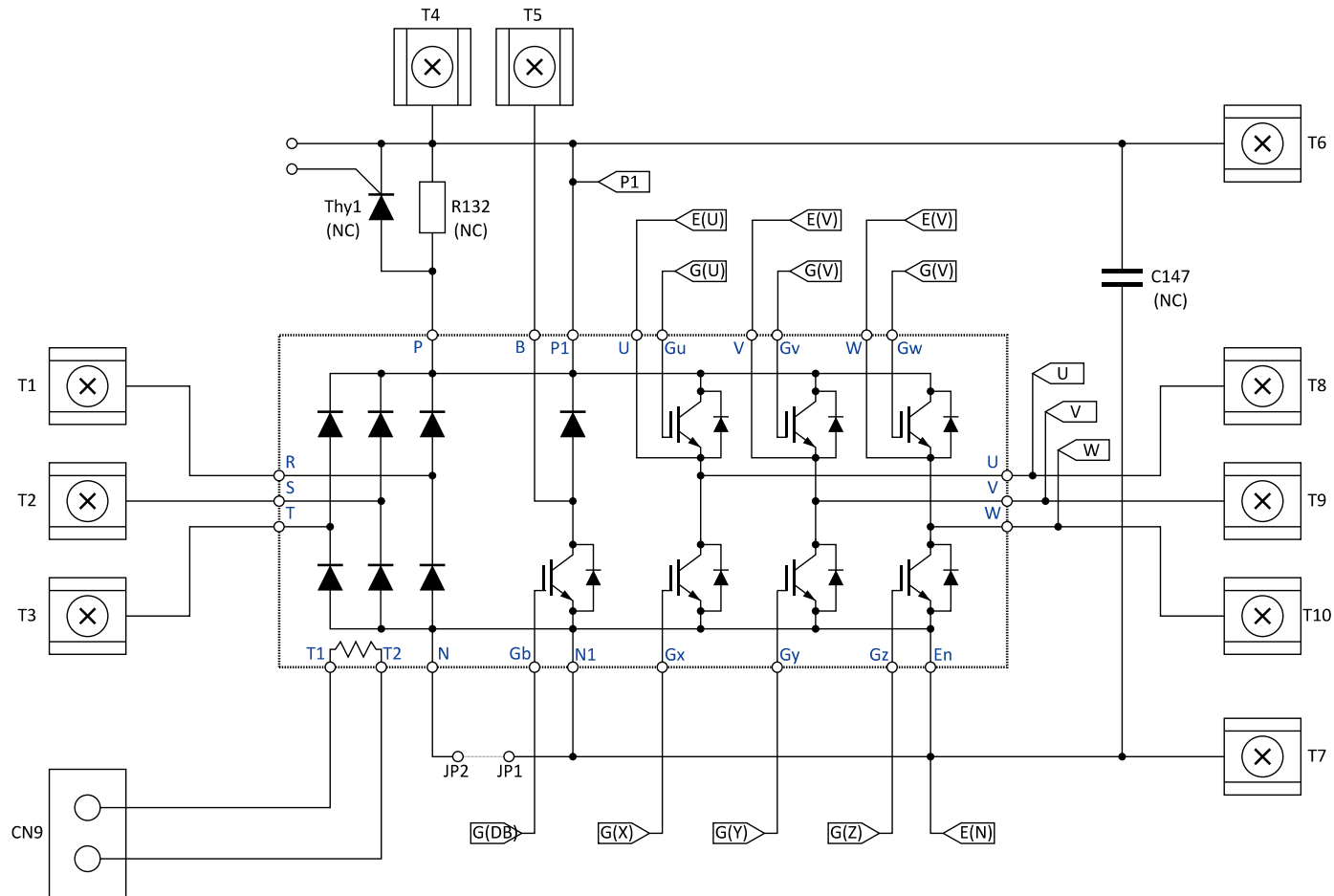
Short circuit waveforms



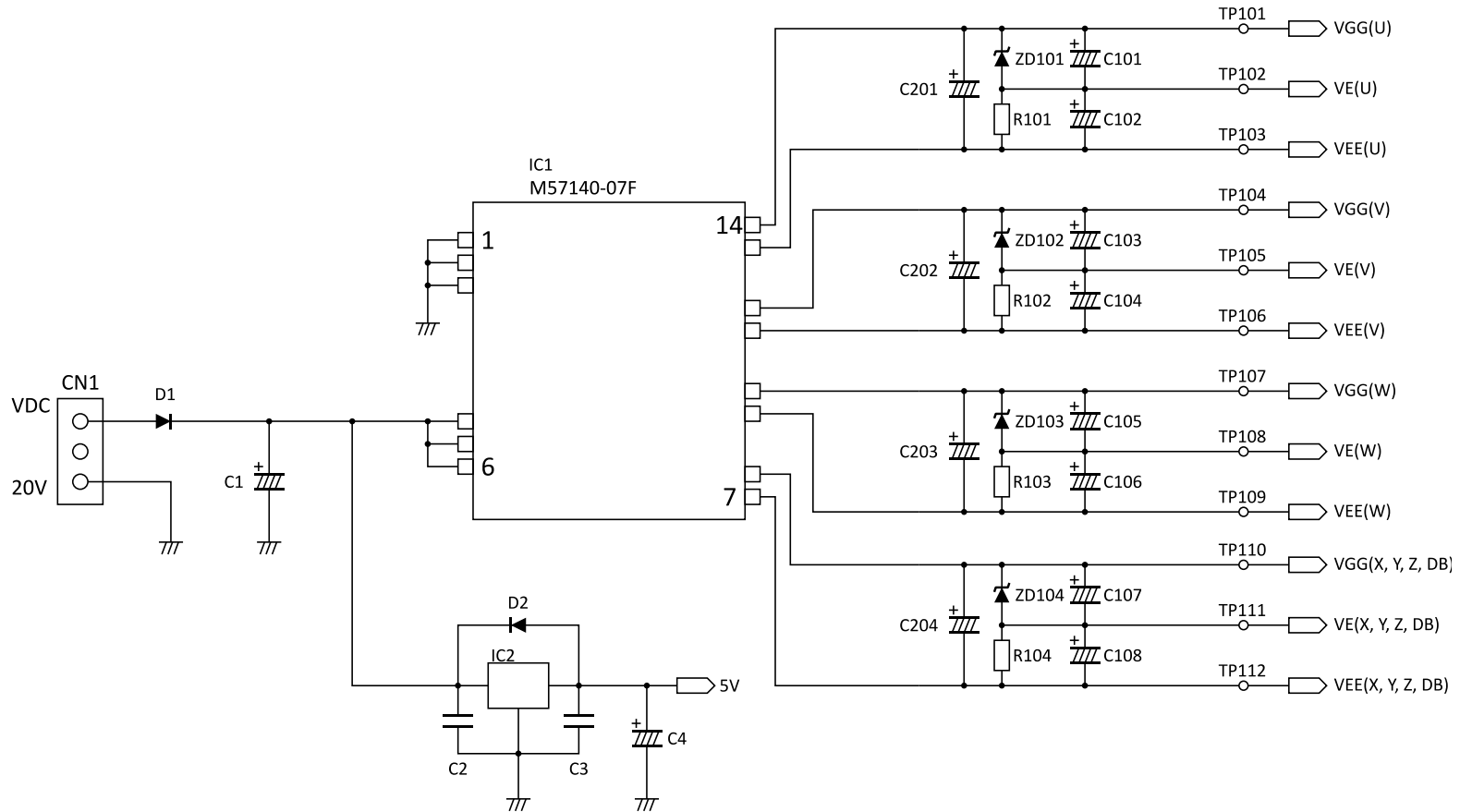
FAULT signal output



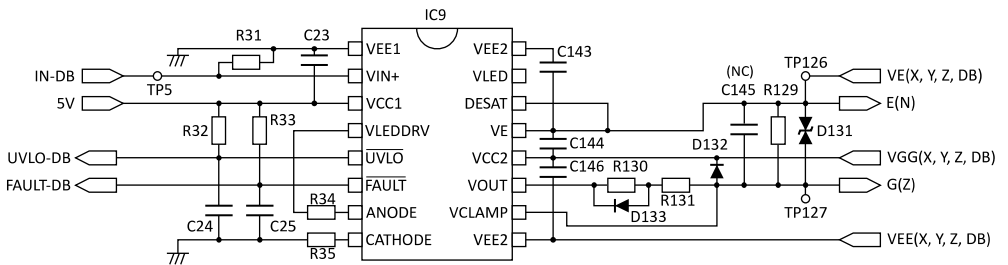
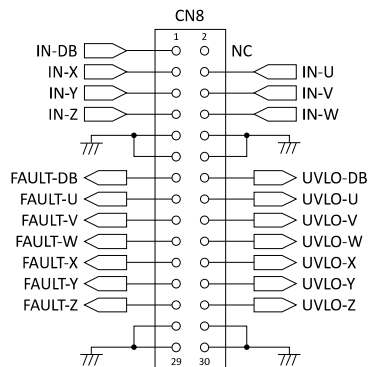
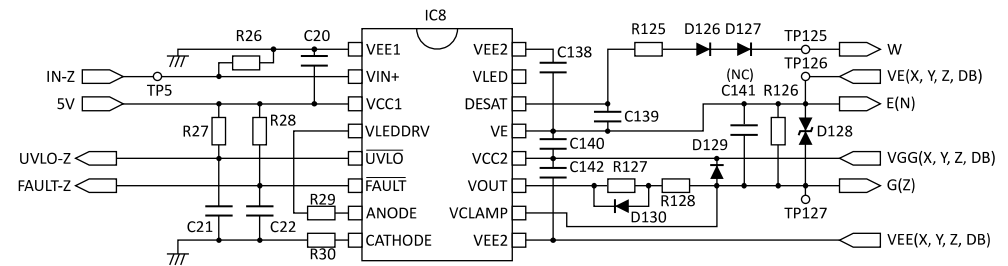
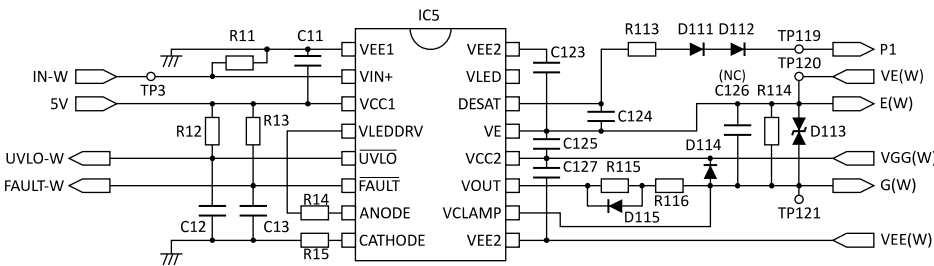
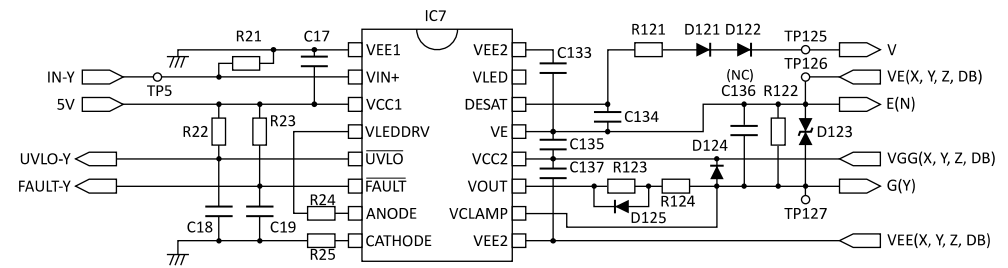
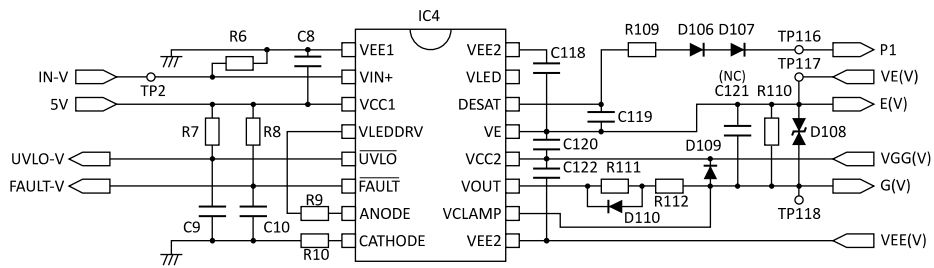
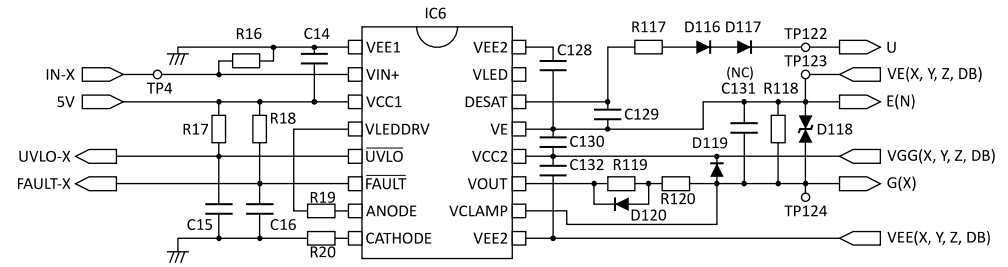
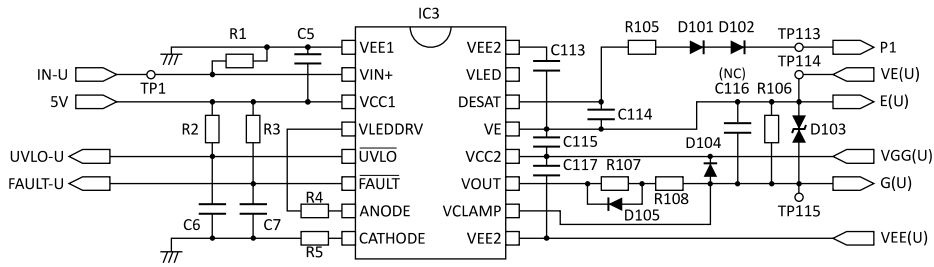
Circuit Diagram (Main Circuit)



Circuit Diagram (DC/DC Power Supply)



Circuit Diagram (Gate Drive)

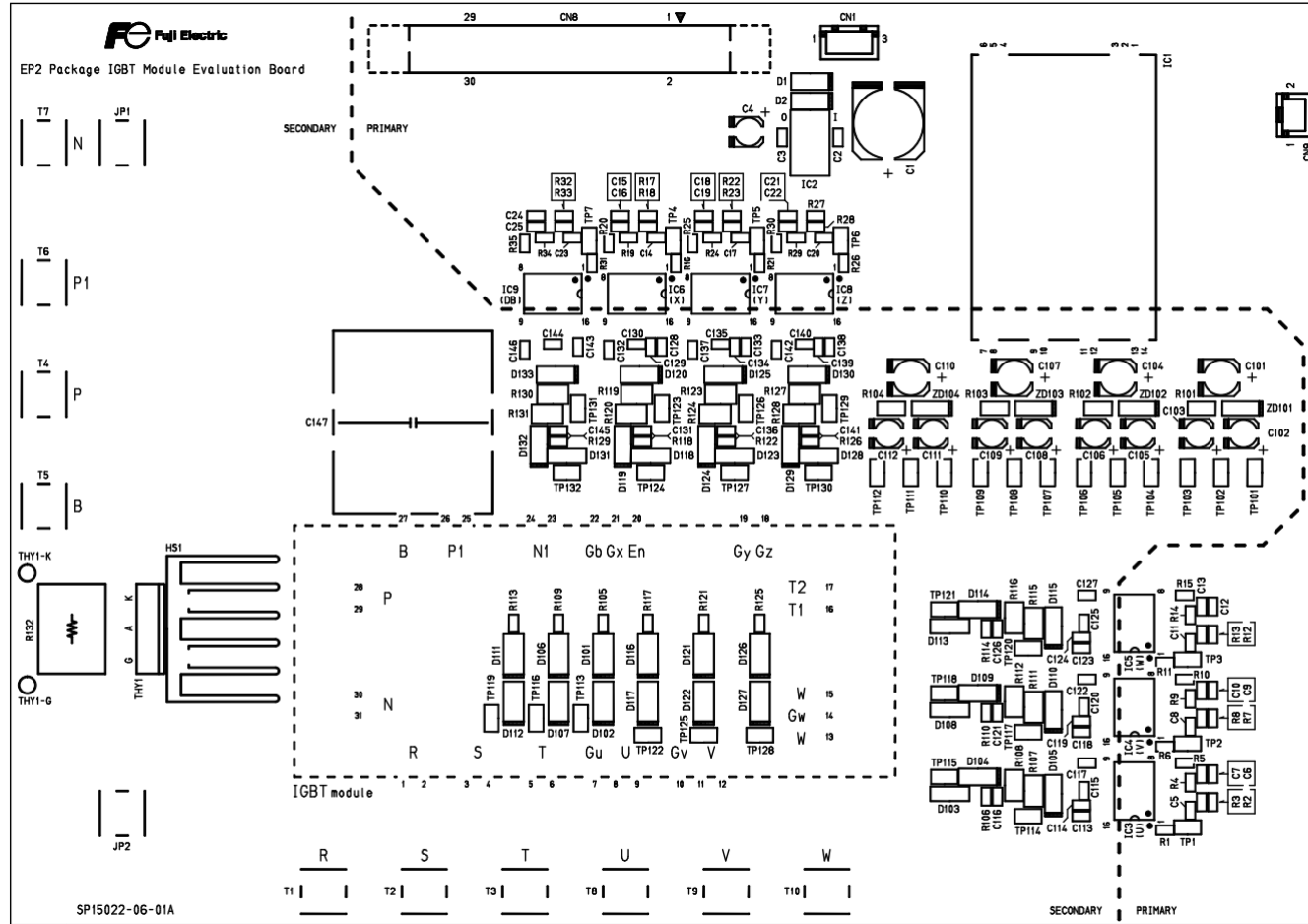


Bill of Material

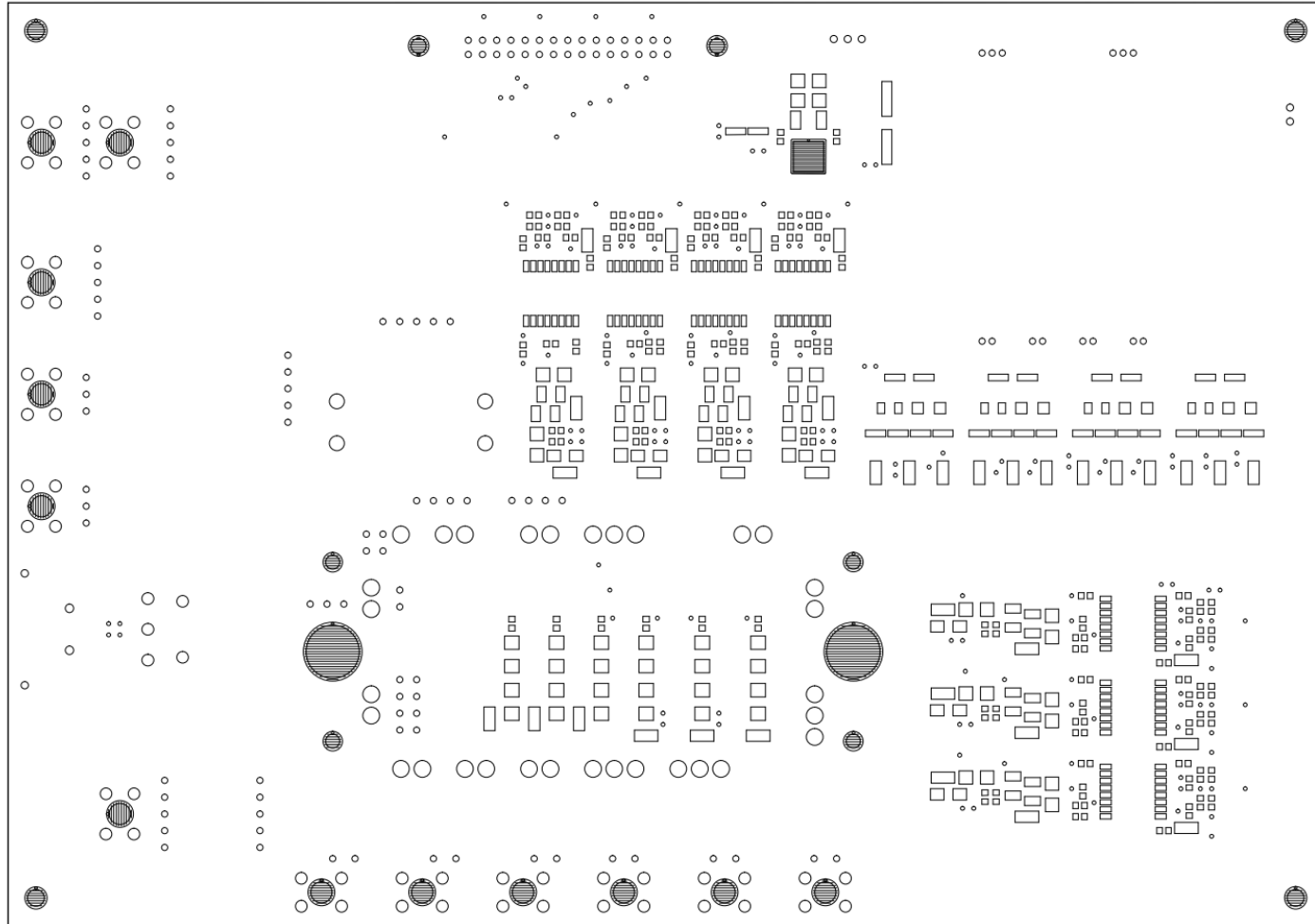
Component						Qty.	Value	Package	Manufacturer	Note
Resistor	R1, R11, R21, R31, R118,	R2, R12, R22, R32, R122,	R3, R13, R23, R33, R126	R6, R16, R26, R106,	R7, R17, R27, R110,	R8, R18, R28, R114,	27	10k Ω , 1/10W	1608	
	R4, R19, R34,	R5, R20, R35	R9, R24,	R10, R25,	R14, R29,	R15, R30,	14	150 Ω , 1/10W	1608	
	R101,	R102, R103,	R104				4	4.7k Ω , 1/4W	3216	
	R105, R129	R109, R113,	R117, R121,	R125,			7	1k Ω , 1/10W	1608	
	R107, R130	R111, R115,	R119, R123,	R127,			7	0k Ω , 1/2W	3225	Gate resistance: R_G
	R108,	R112, R116,	R120, R124,	R128			6	15 Ω , 1/2W	3225	Gate resistance: R_G
	R131						1	27 Ω , 1/2W	3225	
	R132						0	3 Ω , 10W		NC
Capacitor	C1						1	330 μ F, 50V	ϕ 12.5 x 14.5	
	C4, C109,	C102, C111,	C103, C112	C105, C106,	C108,		9	22 μ F, 25V	ϕ 5 x 6	
	C101,	C104, C107,	C110				4	47 μ F, 25V	ϕ 6.3 x 6	
	C114, C139	C119, C124,	C129, C134,	C139			6	220pF, 50V		
	C6, C15, C24,	C7, C16, C25	C9, C18,	C10, C19,	C12, C21,	C13, C22,	14	330pF, 50V		
	C2,	C3					2	0.1 μ F, 50V		
	C116, C145	C121, C126,	C131, C136,	C141			0		1608	NC
	C147						0			NC

Bill of Material (Cont'd)

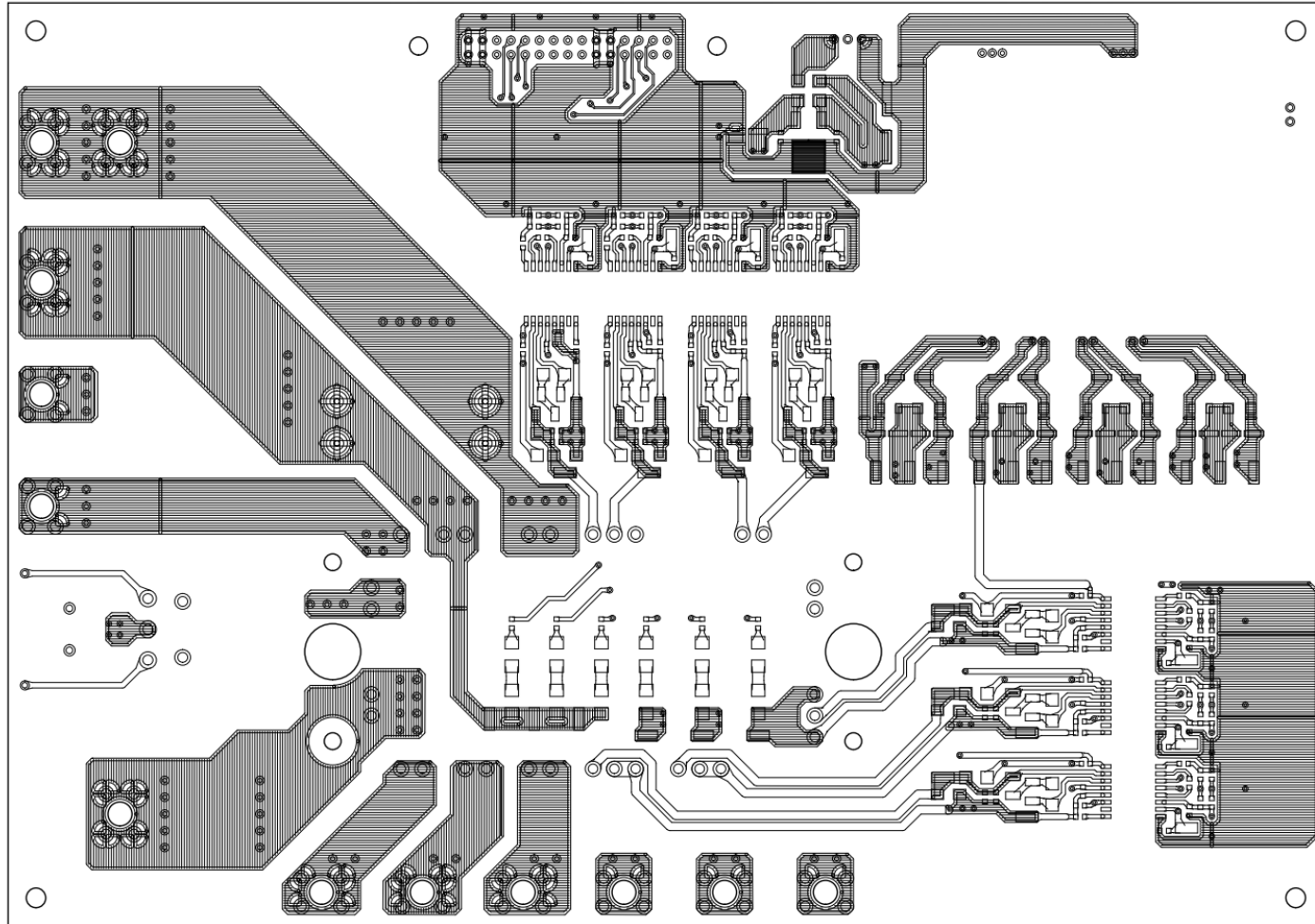
Component		Qty.	Value	Package	Manufacturer	Note
Diode	D2, D104, D105, D109, D110, D114, D115, D119, D120, D124, D125, D129, D130, D132, D133	15	40V, 1A			
	D101, D102, D106, D107, D111, D112, D116, D117, D121, D122, D126, D127	12	600V, 1A			
Zenner Diode	D101, D102, D103, D104	4	15V, 1W			
Thyristor	Thy1	0				NC
IC	IC1	1	MS57140-07F		Isahaya Electronics	
	IC2	1	TA7805F			
	IC3, IC4, IC5, IC6, IC7, IC8, IC9	7	ACPL-337J		Broadcom (AVAGO Technologies)	
Connector	CN1	1	B2B-XH-A(LF)(SN)	3p		
	CN8	1	XG4A-3031	30p		
	CN9	1	B2B-XH-A(LF)(SN)	2p		
Terminal	T1, T2, T3, T4, T5, T6, T7, T8, T9, T10, T11, T12	12	PCB-9 M4			
Test Pin	TP1, TP2, TP3, TP4, TP5, TP6, TP7, TP101, TP102, TP103, TP104, TP105, TP106, TP107, TP108, TP109, TP110, TP111, TP112, TP113, TP114, TP115, TP116, TP117, TP118, TP119, TP120, TP121, TP122, TP123, TP124, TP125, TP126, TP127, TP128, TP129, TP130, TP131, TP132, TP133	40	HK-2-S			
PCB	SP15022-06-01A	1				



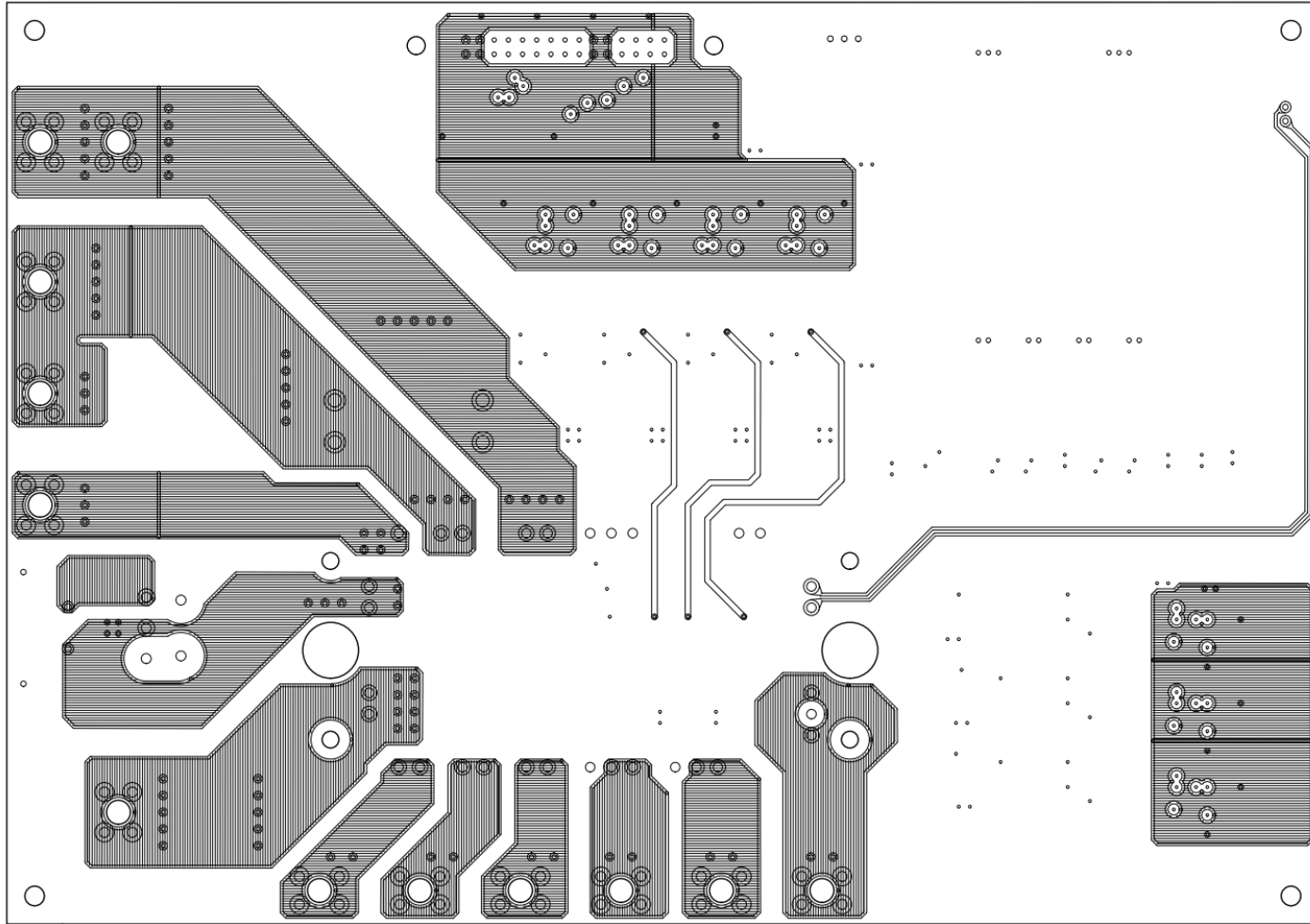
(Top Silkscreen Layer)



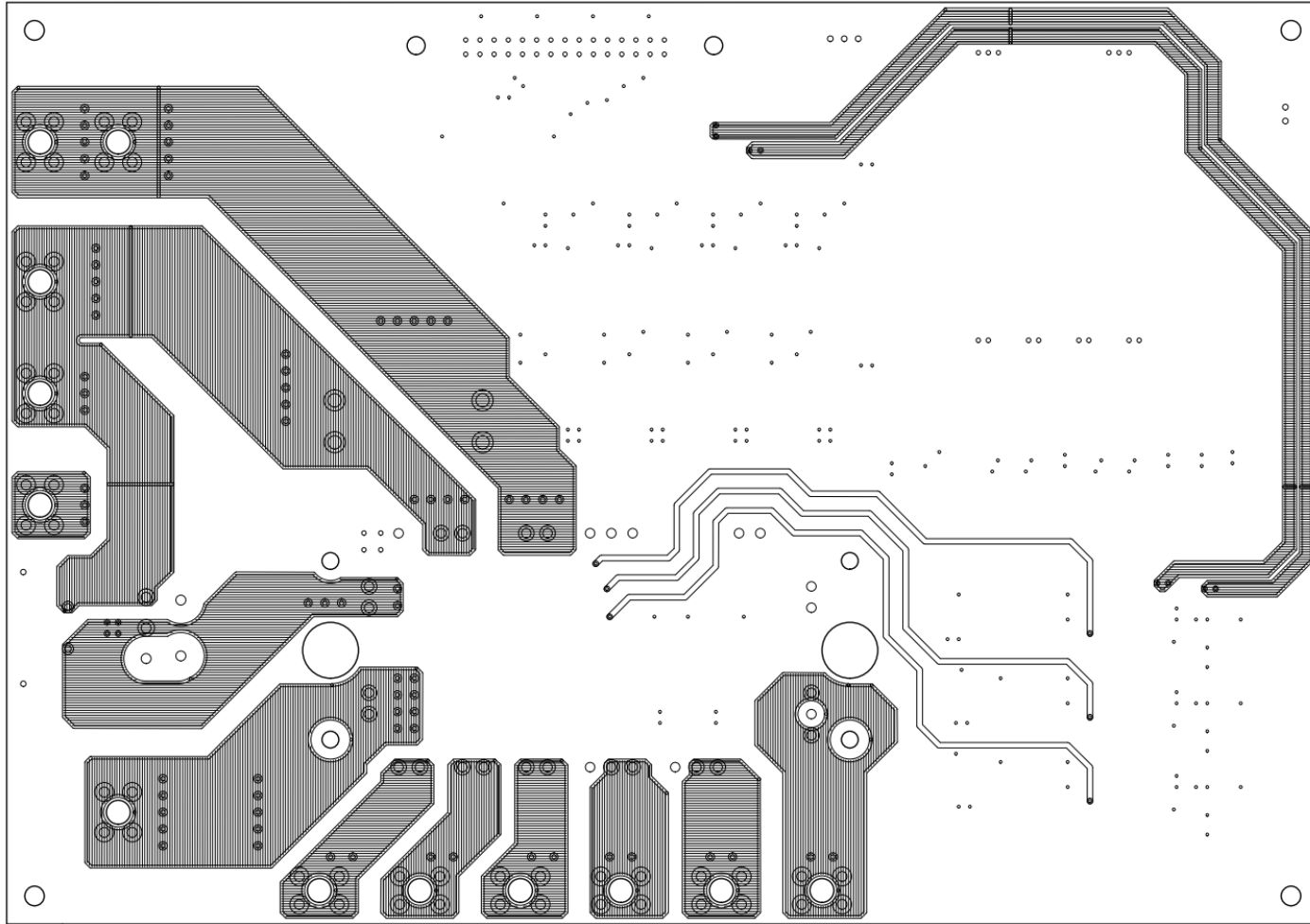
(Top Solder Resist Layer)



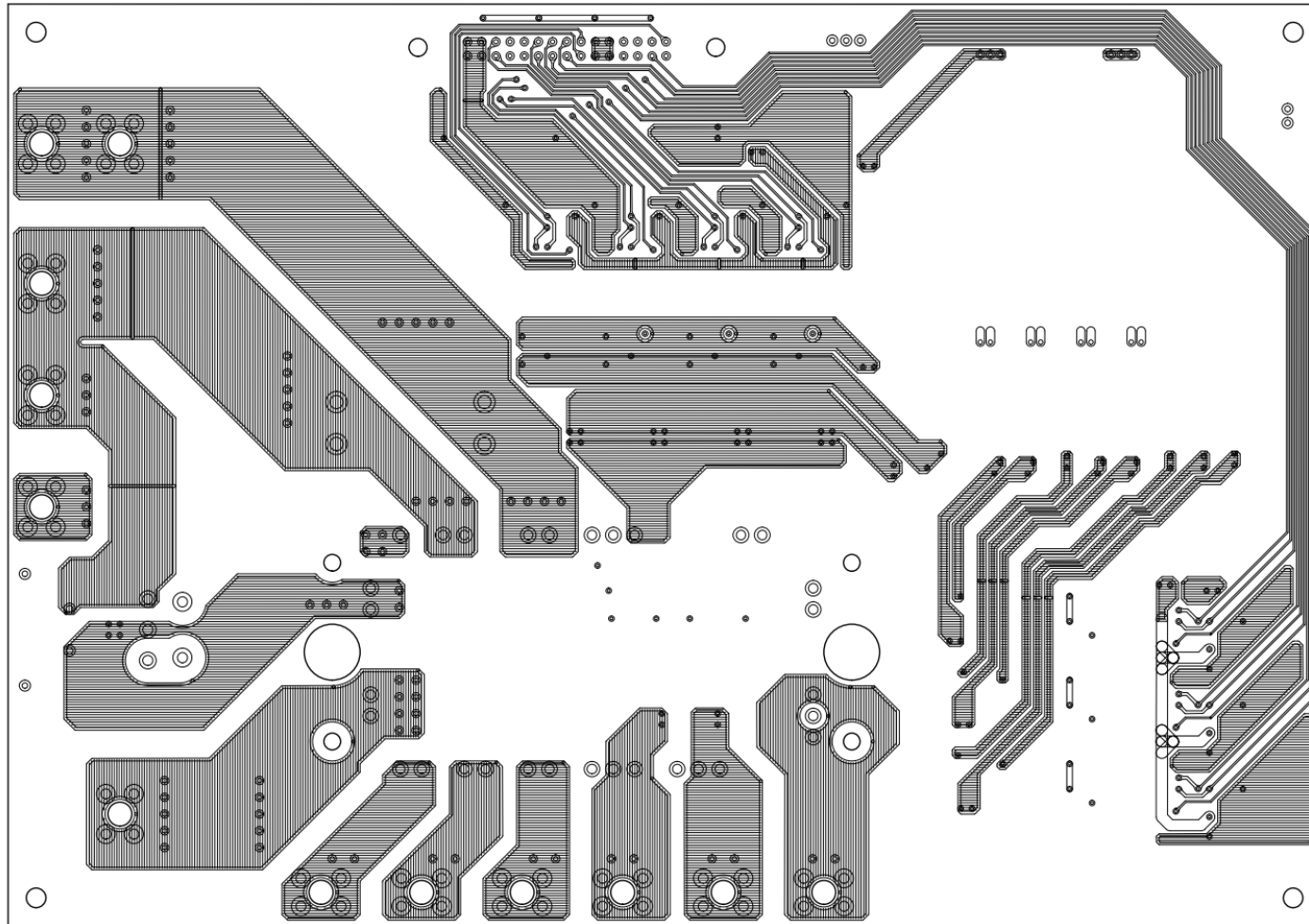
(Top Layer)



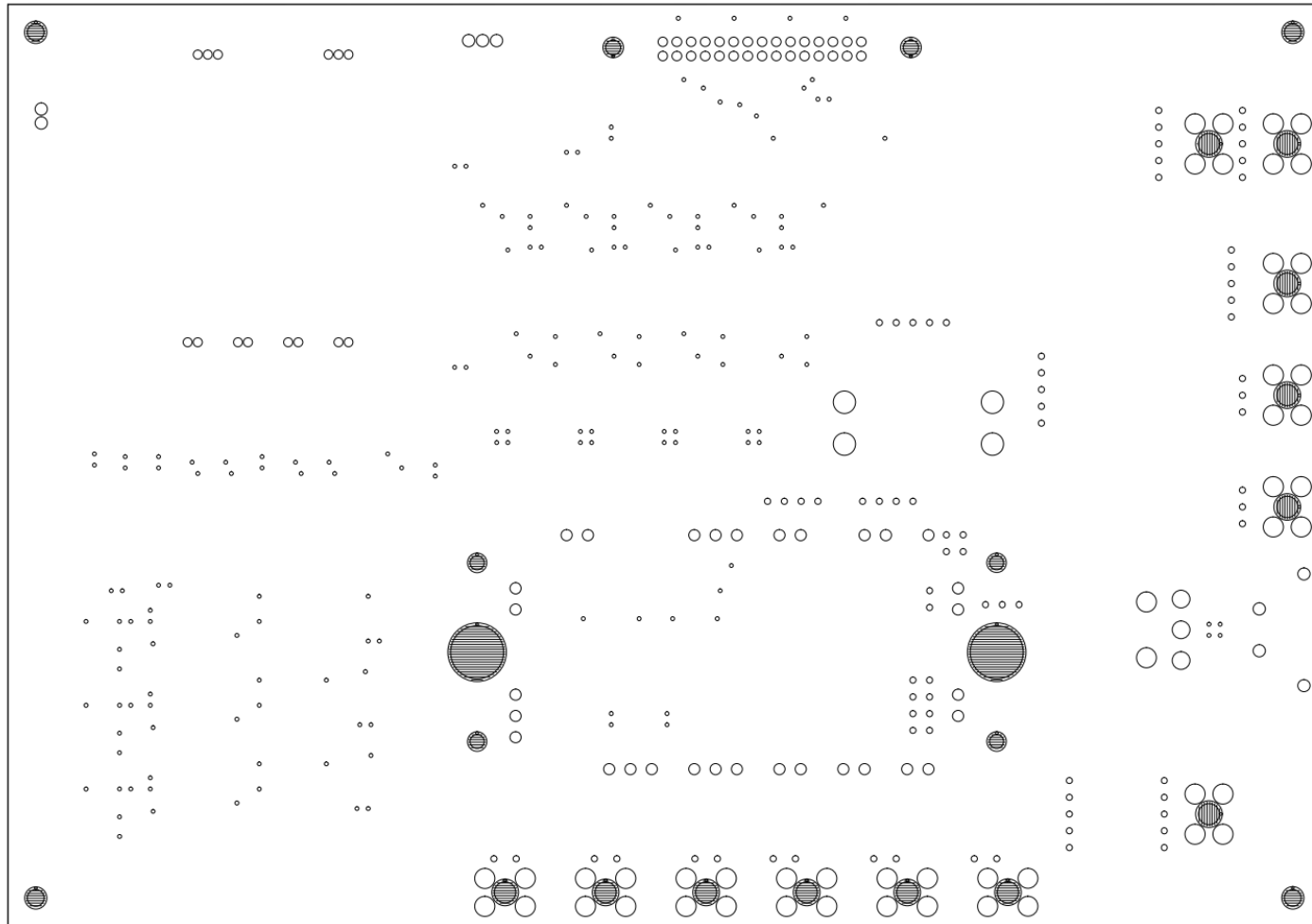
(Layer 2)



(Layer 3)



(Bottom Layer)



(Bottom Solder Resist Layer)

This evaluation board can be ordered via a representative at our company or one of our dealers.

CAD-data and gerber-data for this evaluation board are also available on request.

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