Geothermal Power Plant

Star Energy Geothermal (Wayang Windu) Ltd., Indonesia
Wayang Windu Geothermal Power Plant
1×110MW and 1×117MW
Outline
Wayang Windu Geothermal Power Plant is located about 40km south from Bandung city, West Java in Indonesia. The plant consists of 1 unit of 110MW and 1 unit of 117MW geothermal steam turbines and generators. All equipment and works within the plant boundary as well as the Steamfield Above Ground System (SAGS) were furnished and constructed by Fuji in collaboration with Rekayasa Industri under an EPC (Engineering Procurement Construction) contract including civil and architectural design and construction work. Unit 1 was completed in June 2000, and Unit 2 in February 2009. The plant is owned by Star Energy Geothermal (Wayang Windu) Limited (SEG) who is an Independent Power Producer (IPP) and operates the plant and sell electricity to Perusahaan Listrik Negara (PLN) for 30 years. The two units utilize world-largest class single cylinder geothermal steam turbines employing the 27” (697mm) last stage blades. SEG developed 6 production wellpads and 3 injection wellpads. Each wellpad has 1 to 5 wells of 2,000m to 3,000m deep for production and 1,500m deep for injection. The geothermal brine from each wellpad is led to the separator station as two-phase flow through about 4km pipeline.

Steam Turbines
The turbine is the single cylinder, double flow, condensing type. The lubrication oil system for the turbine and the generator is assembled at the shop and delivered to the site as one package.

Turbine
Type: Single cylinder, double flow, reaction, condensing
Rated output: Unit 1: 110,000kW
Unit 2: 117,000kW
Inlet steam pressure: 10.7bar a (155psi a)
Inlet steam flow: 768t/h (1,690klb/h)
NCG in steam: 1.5%
Exhaust pressure: Unit 1: 0.12bar a (3.54inHg a)
Unit 2: 0.11bar a (3.25inHg a)
Speed: 3,000r/min
No. of stages: 8 x 2
Length of last stage: 697mm (27")
**Generators**

**Generator**
- Type: Cylindrical, 3-phase, synchronous, water-to-air cooled (TEWAC)
- Output: 137,500kVA
- Voltage: 13.8kV
- Power factor: Unit 1: 0.8 (lagging)  
  Unit 2: 0.85 (lagging)
- Excitation: Brushless

**137.5MVA generator and turbine**

**Cooling Water System**

**Cooling tower**
- Mechanical draft counter flow type cooling tower is employed.
- Type: Mechanical draft counter flow type
- No. of cells: 8
- Capacity: Unit 1: 18,500m³/h (81,500GPM)  
  Unit 2: 19,650m³/h (86,500GPM)

**Design wet bulb**
- Unit 1: 15.5°C (60°F)
- Unit 2: 17.0°C (63°F)

**Water temperature**
- Unit 1: 23.5/44.8°C (74.3/113°F)
- Unit 2: 22.5/44.2°C (72.5/112°F)

**Hotwell pumps**
- Vertical, centrifugal pumps are employed.
- 2 sets of 50% capacity pumps are installed.
The electric power generated by the generator is delivered to the transmission line via generator transformer by which the voltage is stepped up to 230kV. For the plant operation, control and supervising, the DCS system is provided. Self-standing type control cubicle is also provided for the operation of the electric system such as generator circuit breakers on-off and the automatic synchronization.
Steamfield Above Ground System (SAGS) including the wellpad equipment, pipelines, separator station and the scrubber station is also constructed under the same contract. There are 6 production wellpads and 3 brine/condensate injection wellpads for the two units. Geothermal steam and fluid from the production wells is piped the separator station. 6 cyclone type separators are used to separate the steam from the two-phase liquid from the production wells. 4 scrubbers of corrugate type are provided just before the power station to eliminate further moisture. Surplus steam will be released to the atmosphere through vent valves in emergency. 4 rock mufflers are provided near the separator station to reduce the noise level of the steam released.

Pipeline from wellpad to separator station

Separator station

Scrubber station

Fuji Electric Co., Ltd.
Gate City Ohsaki, East Tower, 11-2, Osaki 1-chome, Shinagawa-ku, Tokyo 141-0032, Japan
Phone: (03)5435-7111

Internet address: http://www.fujielectric.co.jp