

Cast Resin Transformers



Advantages of Cast Resin Transformer

Works

Fuji Electric Corporation has two cast resin transformer production bases: Chiba works in Japan, and Shanghai Fuji Electric Transformer Co., Ltd. in China.

Chiba works





Production records

Fuji Electric's cast resin transformer works in Chiba was established in 1974, which became the first cast resin transformer works in Japan. Chiba works has produced over 90,000 cast resin transformers of which 3,000 units were exported to 55 countries all over the world.

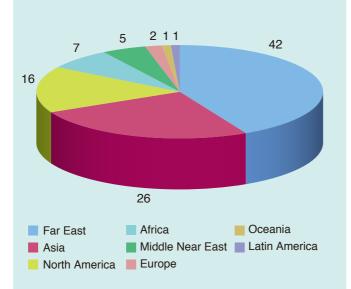
Since the beginning of operation in 1998, Shanghai Fuji Electric Transformer has been awarded various certifications including ISO 9001 and has produced over 10,000 cast resin transformers.

Maximum rating

Primary voltage: 36 kV

Rated capacity: 24,000 kVA

Exported areas in percentage



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Fire resistant

Epoxy resin is safe against fire since it has self-extinguishing properties and is fire resistant. Our cast resin transformer passed the all tests of IEC 60076-11 in 2006.

•Climatic class: C2
•Environmental class: E2
•Fire behavior class: F1

Start of fire-test



After test (completely extinguishing)



Energy saving effects

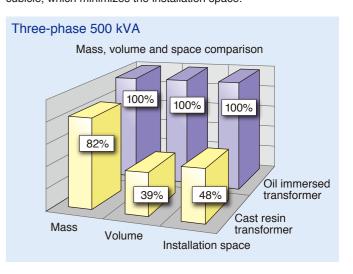
A sheet coil and wound core construction minimize total loss remarkably, thus reducing the electricity charges and saving energy.

Total loss comparison Total loss comparison Oil immersed transformer

Cast resin transformer

Compact and light

Cast resin transformer is made smaller and lighter comparing with oil-immersed transformer. Thus it can be installed in slim type cubicle, which minimizes the installation space.



Easy maintenance

No insulation oil is required, so maintenance and inspection are easy.

- 1. Vacuum-casting
- 2. Aluminum winding
- 3. Sheet-winding
- 4. Partial discharge free
- 5. Various product lineups
- 6. Swift delivery

Standard type
High efficiency type
Low-noise type
For rectifier

Vacuum-casting

Cast resin transformer is manufactured with vacuum casting method using metal pattern, its resin layer is thick and the surface is smooth. Thus it has following excellent characteristics.

Void-less

Vacuum-casting method realizes highly reliable, voidless molded winding with excellent partial discharge characteristics.

Fire prevention

Molded insulated parts are fire resistant since they have self-extinguishing properties.

Resistance to humidity and dust

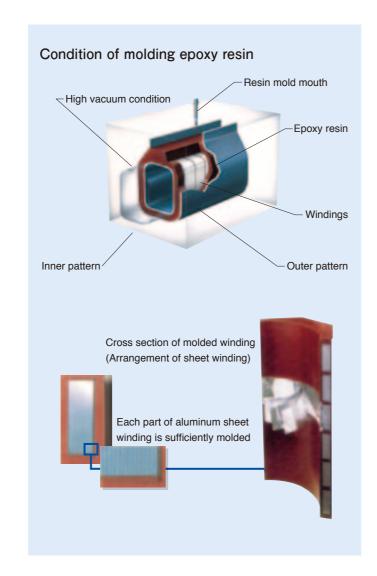
All winding conductors are molded. They have remarkable humidity resistance which prevents insulation materials from deteriorating due to dust and dirt during operation.

Robust construction

Molded winging is highly resistant to secondary short-circuit fault and surface cracking.

High reliability

Vacuum-casting process is carried out automatically with advanced customized facilities, to manufacture highly reliable molded winging.



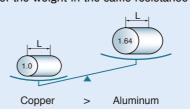
Aluminum winding

(1) Weight reduction

The aluminum winding weights approximately one half of the copper winding.

		Copper: Aluminum
Conductivity Cross sectional area ratio	[%]	100 : 61 1 : 1.64
Gravity Gravity ratio	[g/cm ³]	8.9 : 2.7 3.3 : 1
Mass ratio		100:50

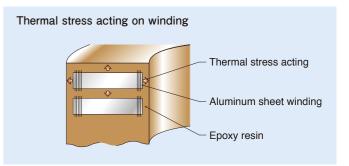
Comparison of the weight in the same resistance



(2) Large mechanical strength

Aluminum's thermal expansion coefficient is close to resin, thus reducing thermal stress effectively.

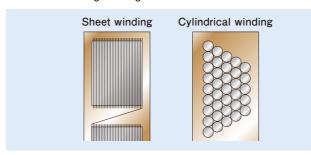
Material	Thermal expansion coefficient	[mm/mm.h.°C]
Aluminum	2.3 x 10 ⁻⁵	
Copper	1.6 x 10 ⁻⁵	
Epoxy resin	3.3 x 10 ⁻⁵	



Sheet winding

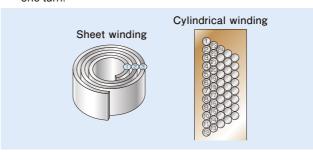
(3) Downsizing

Sheet winding has high lamination factor.



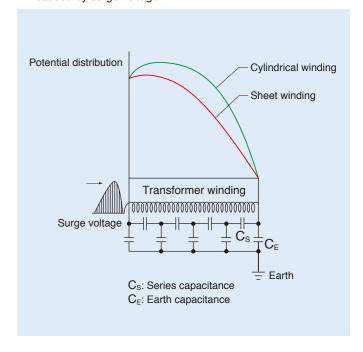
(4) High insulation reliability

In case of sheet winding, the voltage between turns is only for one turn.



(5) Surge stability

Sheet winding is effective to reduce potential oscillation caused by surge voltage.



Partial discharge free

We have developed the materials, structures and manufacturing systems that realize excellent partial discharge characteristics. From the viewpoint of cast resin transformer's reliability, the excellent partial discharge characteristics is the most important. Thus we have adopted the following stricter standard than any other standards.

Company standard:

- All units are subject to partial discharge test.
- Partial discharge is less than 10 pC.
- Applied voltage is twice the operating voltage.

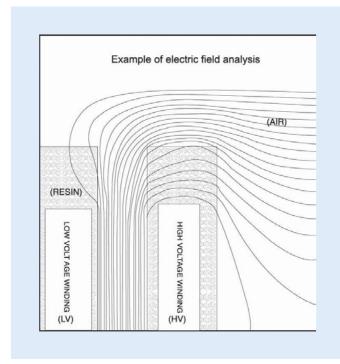
Production Facilities Tests and Inspections

Electric field analysis

The insulation of cast resin transformer is composed of resin-air composite insulation.

The distributed voltages of individual transformer parts depend on their respective dimensions.

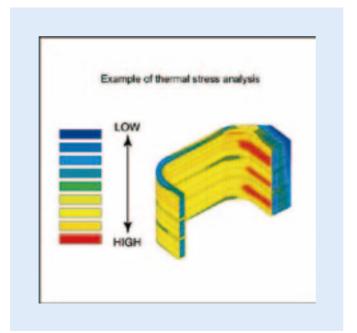
Thus, appropriate dimensions for insulation are designed with electric field analysis of the individual parts of the winding including air space.



Thermal stress analysis

Molded winding composed of conductor and insulating material (e.g regin) is subjected to thermal stresses due to the difference in the thermal expansion coefficient between conductor and resin, and the thermal distribution in the winding block, where the winding temperature varies with the load fluctuation of the transformer.

The stress value obtained in thermal stress analysis is used to design optimum winding structure for high crack-resistance of winding.



Vacuum-casting plant



Core cutting machine



High voltage foil winding machine



Partial discharge measurement



The test items:

a) Routine tests:

- · Measurement of insulation resistance
- Measurement of winding resistance
- Measurement of voltage ratio and check of phase displacement
- Measurement of short-circuit impedance and load loss
- Measurement of no-load loss and current
- · Separate-source AC withstand voltage test
- · Induced AC withstand voltage test
- · Partial discharge measurement

b) Type tests:

- Lightning impulse test
- Temperature-rise test
- Measurement of sound level



Original registration: 23nd August 1994 Registration date: 23nd August 2009



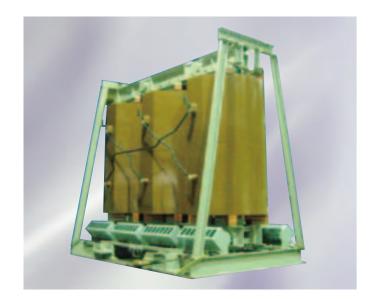
ISO14001 Original registration: 24th March 1996 Registration date: 24th March 2007 ISO certifications of Chiba works



ISO certification of Shanghai Fuji Electric Transformer Co., Ltd.

Applications

- Multistory buildings
- Hospitals
- Hotels
- Laboratories
- Shopping centers
- Building complexes
- Schools
- Art galleries
- Theaters
- Underground shopping centers
- Petrochemical plants
- Industrial complexes
- Underground railways
- Railway substations
- Tunnels
- Cranes
- Water and sewerage plants
- Power supply for construction sites
- Ships
- Refuse disposal plants
- Wind power sites



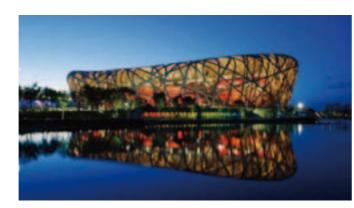
The exterior appearance of transformer (17000 kVA, 22/6.6 kV)



Sites where compact size and light weight are required (Urban multistory buildings, etc.)



Sites where high reliability is required (Public facilities, etc.)



Sites where fire prevention is the highest priority (Stadiums, hospitals, underground shopping centers, hotels, etc.)



Sites where there are airborne contaminants and extremely severe environments (Chemicals, steels, automobiles, underground construction sites etc.)



Sites where easy maintenance is required (Power stations, industrial complexes, buildings, underground railways, etc.)



Transformer cubicle for substation in building (5000 kVA)



Sites where high reliability and easy maintenance are required (Public facilities such as museums, airports, etc.)



The exterior appearance of transformer (2700 kVA, 33/0.59 kV)



Wind power site

Standard		IEC 60076-11: 2004			IEEE Std C57	IEEE Std C57.12.01-1998			
Normal service	Highest	[°C]	40	40					
condition	Average	[°C]	30/day, 20/year			30/day	30/day		
	Lowest	[°C]	-25 (Outdoor), -5	(Indoor)		-30			
Altitude	'	[m]	Not more than 100	00		Not more than	1000		
Number of phases			3			3			
Frequency		[Hz]	50, 60			60			
Highest voltage		[kV]	12	24	36	15	25	34.5	
Separate-source voltage withstand	Standard (Option)	[kV]	28	50	70	31 (34, 37)	37 (40, 50)	50 (70)	
Lightning impulse insulation class	Standard (Option)	[kV]	75	95 (125)	145 (170)	60 (95, 110)	110 (125, 150)	150 (200)	
Insulation class			F			-			
Insulation system te	mp.	[°C]	155			150			
Average temp. rise	imit	[K]	100			90			
Rated capacity		[kVA]	30			15			
			50			30			
			80			45			
			100			75			
			125			112.5	112.5		
			160			150	150		
			200						
			250			225			
			315			300			
			400						
			500			500			
			630						
			800			750			
			1000			1000	1000		
			1250						
			1600			1500			
			2000			2000			
			2500			2500			
			3150						
			4000			3750			
			5000			5000			
			6300						
			8000			7500			
			10000			10000			
			12500			12500			
			16000			15000			
			20000			20000			

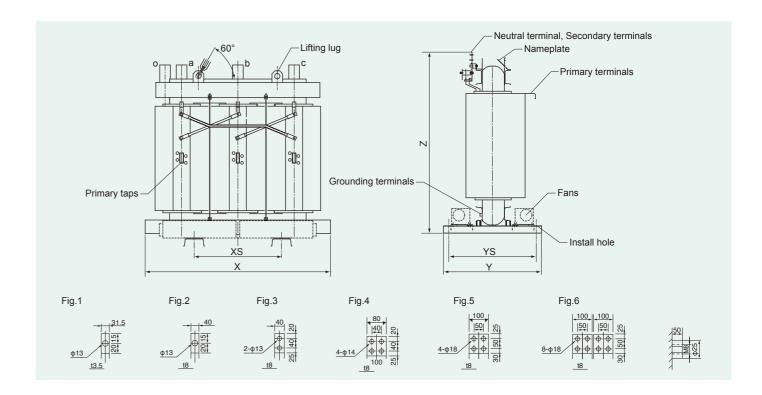
^{※:} Contact us for any other requests.

Sta	ndard sp	ecifica	ations		
Standard			IEC 60076-11: 2004		
Number o	f phases		3		
Frequenc	у	[Hz]	50		
Rated prin	nary voltage and tap	voltage [kV]	F10.50-F10.25-R1	0.00-F9.75-F9.50	
Rated sed	condary voltage	[kV]	0.4		
Rated cap	pacity	[kVA]	30, 50, 80, 100, 125, 160, 200, 250, 315, 400, 500	630, 800, 1000, 1250,1600, 2000, 2500	
Connection	on symbol		Yyn0 (Dyn11)	Dyn11 (Yyn0)	
Insulation	class		F		
Insulation	sulation Separate-source Pri		28		
levels[kV]	voltage withstand	Secondary	3		
	Lightning impulse	Primary	75		

Techn	ical dat	a		
Rated capacity [kVA]	No-load loss [W]	Load loss [W]	No-load current [%]	Impedance voltage [%]
300	880	3600	0.7	3.6~4.4
400	1100	4200	0.7	
500	1200	5000	0.5	
630	1300	6400	0.5	5.4~6.6
800	1500	7600	0.5	
1000	1800	8900	0.5	
1250	2000	9900	0.5	
1600	2500	11700	0.5	
2000	3200	15600	0.5	
2500	3900	17000	0.5	

Dimensions and masses (without protection enclosure)

Rated capacity [kVA]	Dimensions		[mm]	Total mass [kg]	$Hole[\phi]$	Terminals			
	Х	Y	Z	XS	YS			Р	S
300	1190	920	1239	660	840	1080	15	Fig-1	Fig-3
400	1268	920	1299	660	820	1300			
500	1500	920	1379	820	820	1600	20	Fig-2	Fig-4
630	1600	920	1400	820	820	1800			
800	1670	920	1450	820	820	2100			
1000	1690	920	1654	820	820	2500			Fig-5
1250	1740	920	1700	820	820	2800			
1600	1840	1170	1854	1070	1070	3500			Fig-6
2000	2050	1170	1900	1070	1070	4200			
2500	2050	1170	2010	1070	1070	5100			



Standard specifications							
Standard			IEC 60076-11: 2004				
Number o	f phases		3				
Frequenc	у	[Hz]	50				
Rated prim	nary voltage and tap	voltage [kV]	F10.50-F10.25-R10.00-F9.75-F9.50				
Rated sec	condary voltage	[kV]	0.4				
Rated cap	pacity	[kVA]	30, 50, 80, 100, 125, 160, 200, 250, 315, 400, 500	630, 800, 1000, 1250,1600, 2000, 2500			
Connection	n symbol		Yyn0 (Dyn11)	Dyn11 (Yyn0)			
Insulation	class		F				
	Separate-source	Primary	28				
levels[kV]	voltage withstand	Secondary	3				
	Lightning impulse	Primary	75				

recnn	ical dat	a		
Rated capacity [kVA]	No-load loss [W]	Load loss [W]	No-load current [%]	Impedance voltage [%]
300	880	3600	0.7	3.6~4.4
400	1100	4200	0.7	
500	1200	5000	0.5	
630	1300	6400	0.5	5.4~6.6
800	1500	7600	0.5	
1000	1800	8900	0.5	
1250	2000	9900	0.5	
1600	2500	11700	0.5	
2000	3200	15600	0.5	
2500	3900	17000	0.5	

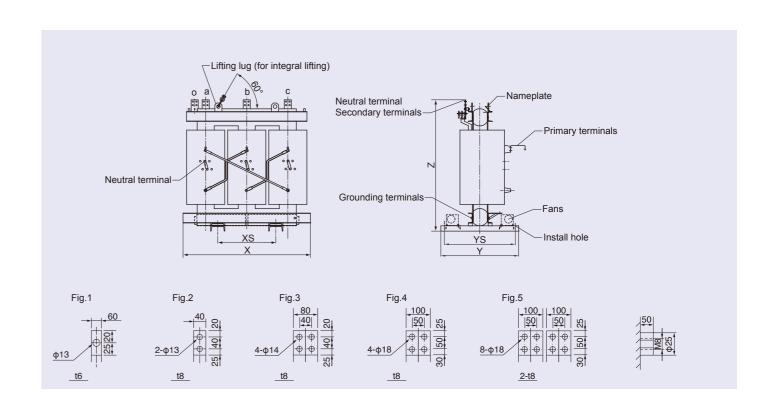
Dimensions a	an	d mas	ses (w	ith pro	otectio	n encl	osure				
Rated capacity [k'	VA]	Dimensions					[mm]	Total mass [kg]	Hole[φ]	Terminals	
	-	Χ	Υ	Z	ZR	XS	YS			Р	S
300		1450	1250	1450	1505	660	1130	1400	22	Fig-1	Fig-3
400		1900	1250	2200	2255	660	1130	1600			
500		1900	1250	2200	2255	820	1130	2000		Fig-2	Fig-4
630		1900	1250	2200	2255	820	1130	2200			
800		2000	1300	2200	2255	820	1180	2500			
1000		2000	1300	2200	2255	820	1180	3000			Fig-5
1250		2000	1300	2200	2255	820	1180	3300			
1600		2200	1600	2200	2255	1070	1480	4000			Fig-6
2000		2500	1600	2200	2255	1070	1480	4900			
2500		2500	1600	2450	2505	1070	1480	5800			

Nameplate Primary taps Nameplate Nameplat	Neutral terminal Secondary terminals Grounding terminals Fans Install hole
Secondary output hole A B C Primary input hole	Fig.1 Fig.2 Fig.3 Fig.4 $\frac{31.5}{4 - 0.13} + \frac{40}{100} + \frac{40}{100} + \frac{80}{100} + \frac{80}{100} + \frac{100}{100} + $

Standard specifications					
Standard			IEC 60076-11: 2004		
Number of	f phases		3		
Frequency	1	[Hz]	50		
Rated prim	ary voltage and tap	voltage [kV]	F21.0-F20.5-R20.0-F19.5-F19.0		
Rated sec	ondary voltage	[kV]	0.4		
Rated cap	acity	[kVA]	315-2500		
Connectio	n symbol		Dyn11		
Insulation	class		F		
Insulation	Separate-source	Primary	50		
levels[kV]	voltage withstand	Secondary	3		
	Lightning impulse	Primary	125		

Technical data										
Rated capacity [kVA]	No-load loss [W]	Load loss [W]	No-load current [%]	Impedance voltage [%]						
300	1200	3700	0.7	5.4~6.6						
500	1400	6600	0.5							
800	1900	8600								
1000	2100	10300								
1500	3000	12300								
2000	3500	17600		7.2~8.8						
2500	4300	20300								

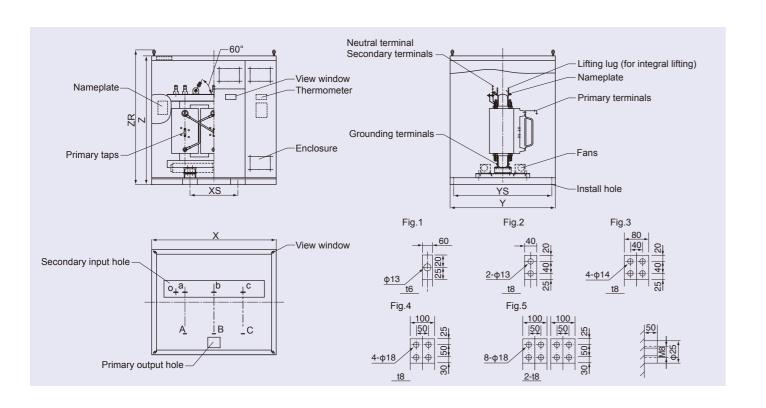
Dimensions	Dimensions and masses (Without protection enclosure)										
Rated capacity	[kVA]	Dimensions				[mm]	Total mass [kg]	$Hole[\phi]$	Terminals		
		X	Υ	Z	XS	YS			Р	S	
300		1600	920	1600	820	820	1500	20	Fig-1	Fig-2	
500		1600	920	1650	820	820	1800			Fig-3	
800		1700	920	1800	820	820	2400				
1000		1800	1100	1850	820	1000	2800			Fig-4	
1500		2000	1170	2100	1070	1070	4100			Fig-5	
2000		2100	1170	2200	1070	1070	5100				
2500		2200	1170	2300	1070	1070	6500				



Standard specifications									
Standard			IEC 60076-11: 2004						
Number o	f phases		3						
Frequenc	y	[Hz]	50						
Rated prin	nary voltage and tap	voltage [kV]	F21.0-F20.5-R20.0-F19.5-F19.0						
Rated sed	condary voltage	[kV]	0.4						
Rated cap	pacity	[kVA]	315-2500						
Connection	on symbol		Dyn11						
Insulation	class		F						
Insulation	Separate-source	Primary	50						
levels[kV]	voltage withstand	Secondary	3						
	Lightning impulse	Primary	125						

Technical data									
Rated capacity	No-load loss	Load loss	No-load current						
[kVA]	[W]	[W]	[%]	voltage [%]					
300	1200	3700	0.7	5.4~6.6					
500	1400	6600	0.5						
800	1900	8600							
1000	2100	10300							
1500	3000	12300							
2000	3500	17600		7.2~8.8					
2500	4300	20300							

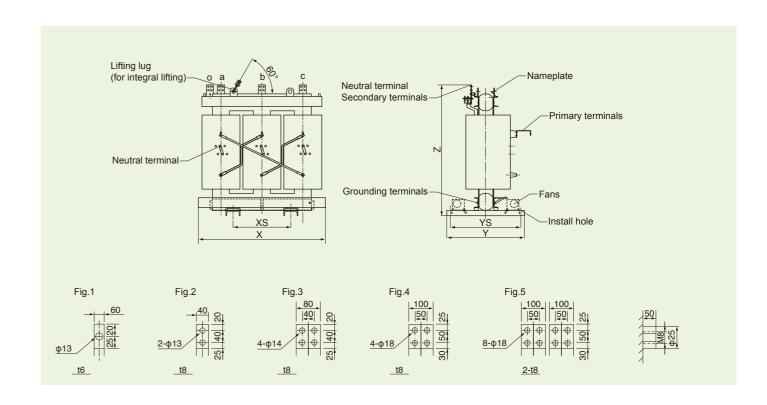
Dimensions and masses (With protection enclosure)											
Rated capacity	[kVA] Dimensions [mm] Total mass [kg] Hole[φ] Terminals										
		X	Υ	Z	ZR	XS	YS			Р	S
300		1900	1500	2200	2255	820	1380	2000	22	Fig-1	Fig-2
500		1900	1500	2200	2255	820	1380	2300			Fig-3
800		2100	1800	2200	2255	820	1680	2400]		
1000		2100	1800	2200	2255	820	1680	3300			Fig-4
1500		2400	1900	2400	2455	1070	1780	4800			Fig-5
2000		2500	1900	2500	2555	1070	1780	5800			
2500		2600	2000	2600	2655	1070	1880	7200			



Standard specifications								
Standard			IEC 60076-11: 2004					
Number o	f phases		3					
Frequenc	у	[Hz]	50					
Rated prim	nary voltage and tap	voltage [kV]	F21.0-F20.5-R20.0-F19.5-F19.0					
Rated sec	condary voltage	[kV]	0.4					
Rated cap	acity	[kVA]	315-2500					
Connection	n symbol		Dyn11					
Insulation	class		F					
	Separate-source	Primary	50					
levels[kV]	voltage withstand	Secondary	3					
	Lightning impulse	Primary	125					

Technical data										
Rated capacity [kVA]	No-load loss [W]	Load loss [W]	No-load current [%]	Impedance voltage [%]						
300	1200	3600	0.7	5.4~6.6						
500	1400	6300	0.5							
800	1900	8300								
1000	2100	10000								
1500	3000	12000								
2000	3500	17200		7.2~8.8						
2500	4300	20200								

Dimensions	Dimensions and masses (Without protection enclosure)										
Rated capacity	[kVA]	Dimensions			[mm]	Total mass [kg]	$Hole[\phi]$	Terminals			
		Χ	Υ	Z	XS	YS			Р	S	
300		1600	920	1600	820	820	1500	20	Fig-1	Fig-2	
500		1600	920	1650	820	820	1800			Fig-3	
800		1700	920	1800	820	820	2400				
1000		1800	1100	1850	820	1000	2800			Fig-4	
1500		2000	1170	2100	1070	1070	4100			Fig-5	
2000		2100	1170	2200	1070	1070	5100				
2500		2200	1170	2300	1070	1070	6500				



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Accessories

Standard specifications

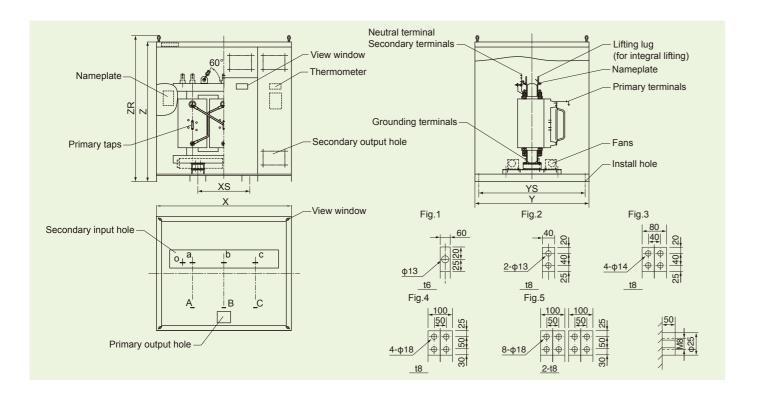
Standard			IEC 60076-11: 2004		
Number o	f phases		3		
Frequenc	у	[Hz]	50		
Rated prin	nary voltage and tap	voltage [kV]	F21.0-F20.5-R20.0-F19.5-F19.0		
Rated sed	condary voltage	[kV]	0.4		
Rated cap	acity	[kVA]	315-2500		
Connection	on symbol		Dyn11		
Insulation	class		F		
	Separate-source	Primary	50		
levels[kV]	voltage withstand	Secondary	3		
	Lightning impulse	Primary	125		

Technical data

Rated capacity [kVA]	No-load loss [W]	Load loss [W]	No-load current [%]	Impedance voltage [%]
300	1200	3600	0.7	5.4~6.6
500	1400	6300	0.5	
800	1900	8300		
1000	2100	10000		
1500	3000	12000		
2000	3500	17200		7.2~8.8
2500	4300	20200		

Dimensions and masses (With protection enclosure)

Rated capacity	[kVA]	Dimensions	•				[mm]	Total mass [kg]	$Hole[\phi]$	Terminals	
		X	Υ	Z	ZR	XS	YS			Р	S
300		1900	1500	2200	2255	820	1380	2000	22 F	Fig-1	Fig-2
500		1900	1500	2200	2255	820	1380	2300			Fig-3
800		2100	1800	2200	2255	820	1680	2400			Fig-4
1000		2100	1800	2200	2255	820	1680	3300			
1500		2400	1900	2400	2455	1070	1780	4800			Fig-5
2000		2500	1900	2500	2555	1070	1780	5800			
2500		2600	2000	2600	2655	1070	1880	7200			



■ Lifting lugs

Four lifting lugs are provided as standard fixtures on the transformer body.



■ No-voltage tap changing terminals

The tap voltage can be changed by switching the shorting bar connector.





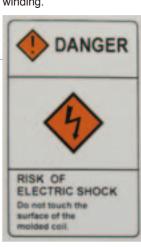
■ Nameplate

The nameplate is easy to read with white letters on a black background.



■Warning label

A danger label is attached to warn against contacting the surface of the high-potential winding.



■ Earthing terminals with clamping bolts-

Two ground terminals are provided at the lower frame ends: one on the primary side and one on the secondary side. (One of these ground terminals is in use.)



■ Protection enclosure
An optional simplified protective enclosure can be installed.



■Thermometer

An optional Thermometer can be installed.



Inquiry Specification Sheet for Cast Resin Transformer

Your Ref	. No. :		Date :					
To. : Sh	nanghai Fuji Electric Transformer Co., Ltd		Client requesting	g a quote				
Attn : _			company name :	:				
mail ·			person in charge					
Tel. : _ (l	English, Chinese, Japanese)		e-mail :					
			Tel.: +					
	Request for Qu	otation (C	ast Resin Tr	ansforme	r)			
This re	quest for quotation consists of followings;							
	General Specification	an of anot region	transformara Dia	and add the ab	acta D)			
	Technical Specification (If there are several type/specification	is of cast resin	transformers, Fie	ase add the sh	eets D)			
Α.	General Specification	T						
A.1.0	User information							
A.1.1	Project Name							
A.1.2	Name of end user							
	Country							
A.1.3	Name of Distributor/Sler/General Contractor (if any)							
	Country							
A.1.4	Name of competitors (if any)							
A.1.5	Application Area (if any)	Utilities/P			Chemicals			
	(will be selected one or more for	Office Bu	-		☐ Wind power plants			
	market survey and analysis.)	Shopping			☐ Solar Power			
			and universities		☐ Automotive			
		Hospitals	/medical center		☐ Glass industry			
		Telecomr	nunications		☐ Paper industry			
		☐ Data cent	ter		☐ Mining industry			
		Banks			Application with rectifiers			
		Railways	& Metroway		☐ Variable speed drives			
		☐ Airports			☐ Marine/Ships/off-shore			
		☐ Steel & Iron			☐ Port/Industrial cranes			
		Oil & Gas	:		Other			
A.1.6	Purpose to use (if any)	☐ Fire-risk a	areas		☐ Environmentally sensitive areas			
	(will be selected one or more for	☐ Urban su	bstation		☐ Nearly maintenance free			
	market survey and analysis.)	☐ Indoor an	d underground sul	bstations	Other			
A.2.0	Delivery & Transportation							
A.2.1	Required delivery time(FOB Shanghai)	Day		Month	Year			
A.2.2	Trade Terms	O FOB Sha	nghai					
	as per "Incoterms 2012"	Other						
A.2.3	Transportation & Packing	O For expor	t (By sea)					
		Other	Other Other					
A.3.0	Warranty Period	18 months fr	18 months from the date of shipment from Shanghai port or 12 months from the date of					
		starting com	ing commercial operation, whichever comes earlier					
A.4.0	Currency:							
A.5.0	Payment Terms	100% by T.T	0% by T.T. remittance within 30 days after shipment of equipment with final drawings and					
		factory test r	factory test report.					
A.6.0	Validity	30 days						

B.	Technical Specification						
	Items	Tr-1	Tr-2		Tr-3	Tr-4	Tr-5
1.0	Number of units (Q'ty)						
2.0	Rated voltage Primary [V]						
	Secondary [V]						
3.0	Rated capacity [KVA]						
4.0	Number of phases						
5.0	Vector group (*)	O Dyn11	O Dyn1	1	O Dyn11	O Dyn11	O Dyn11
	(Dyn11 or Yyn0 will be checked.	○ Yyn0	O Yyn0)	○ Yyn01	○ Yyn0	○ Yyn0
	Others will be specified.) Other	0	0		0	0	0
6.0	Impedance voltage[%] Manufacturer Standard	0	0		0	0	0
	Other	0 %	0	%	O %	O %	0 (
7.0	K-Rating (if any)						
8.0	Cooling method (**)	○ AN	O AN		○ AN	○ AN	○ AN
		O AF	O AF		O AF	O AF	O AF
		OANAF	O ANAI	F	O ANAF	OANAF	OANAF
2.0	Insulation class Manufacturer Standard	○ F	○ F		○ F	○ F	○ F
	Other	0	0		0	0	0
9.0	Standards	O IEC60076-11		Other			
10.0	Ambient temperature	○ Standard -5~40°C		Other			
11.0	Altitude	○ Standard 0~1000m		Other			
12.0	Frequency	○ 50Hz ○ 60Hz			Other		
13.0	Tapping range of primary voltage	○ ±2.5%×2 (Manufacturer Standar			rd)	Other	
14.0	Overload	O Continuous 10	○ Continuous 100% ○ 120%		, 1min	Other	
<opt< th=""><th>Optional accessories</th><th></th><th></th><th></th><th></th><th></th><th></th></opt<>	Optional accessories						
20.1	Thermometer	○ No	○ Yes				
20.1	Cooling fan	○ No	O Yes				
20.2	Wheels	○ No	○ Yes				
20.4	Resistance thermometer bulb(Pt 100Ω)	○ No	O Yes				
20.5	Anti-vibration pads	○ No	○ Yes				
20.6	Protection enclosure	○ No	O Yes				
	if Yes, Degree of Protection will be selected	☐ IP20	☐ IP23		Other		
	if Yes, cable entry will be selected	☐ Buttom Cable ☐ Top		Cable	☐ Bus Duct		
30.0	Special test						
30.1	Temperature rise test	○ No	O Yes				
		0	○ Yes				
30.2	Lightning impulse test	○ No	O Yes				

O Yes

O Yes

Remarks) (*) Dyn11= Δ (Delta)/Y(Star) with the neutral brought out.

Yyn0=Y(Star)/Y(Star) with the neutral brought out.

(**) AN; Naturally-air-cooled type

30.3 Measurement of sound level

30.4 Witness testl

40.0 Other request item

AF; Forced-air-cooled type with cooling fan

ANAF; Naturally-air-cooled/Forced-air-cooled type with cooling fan ANAF; Naturally-air-cooled/Forced-air-cooled type with cooling fan



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